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SEAWALLS, BULKHEADS AND QUAYWALLS. DESIGN MANUAL 25.4.(U)
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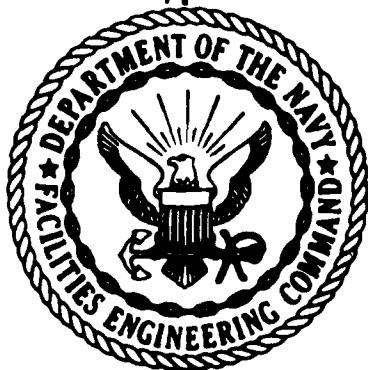
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REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER DM-25.4	2. GOVT ACCESSION NO. AD-A119530	3. RECIPIENT'S CATALOG NUMBER
TITLE (and Subtitle) NAVFAC Design Manual DM- 25.4 Seawalls, Bulkheads and Quaywalls		5. TYPE OF REPORT & PERIOD COVERED Design Criteria Final
AUTHOR(s) Naval Facilities Engineering Command 200 Stovall Street Alexandria, VA 22332 (Code 0453)		6. PERFORMING ORG. REPORT NUMBER DM-25.4
PERFORMING ORGANIZATION NAME AND ADDRESS Naval Facilities Engineering Command 200 Stovall Street Alexandria, VA 22332		8. CONTRACT OR GRANT NUMBER(s)
1. CONTROLLING OFFICE NAME AND ADDRESS Naval Facilities Engineering Command (Code 0432) 200 Stovall Street Alexandria, VA 22332		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS Engineering and Design
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office)		12. REPORT DATE July 1981
		13. NUMBER OF PAGES 61
		15. SECURITY CLASS. (of this report) Unclassified
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report) Unclassified/Unlimited		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) Unclassified/Unlimited		
18. SUPPLEMENTARY NOTES SEP 23 1982 A		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) Bulkheads; construction procedures; method of design; quaywalls; seawall design; seawalls; types of bulkhead construction.		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) Basic criteria for the design of seawalls, bulkheads, and quaywalls is presented for use by experienced engineers. The contents cover general topics including selection factors, as well as detailed design considera- tions for various types of seawalls, bulkheads, and quaywalls. A discussion of special considerations is included.		

AD A119530



NAVFAC DM-25.4
JULY 1981

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SEAWALLS, BULKHEADS AND QUAYWALLS

DESIGN MANUAL 25.4

DEPARTMENT OF THE NAVY
NAVAL FACILITIES ENGINEERING COMMAND
200 STOVALL STREET
ALEXANDRIA, VA. 22332

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ABSTRACT

Basic criteria for the design of seawalls, bulkheads, and quaywalls is presented for use by experienced engineers. The contents cover general topics including selection factors, as well as detailed design considerations for various types of seawalls, bulkheads, and quaywalls. A discussion of special considerations is included.

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FOREWORD

This design manual is one of a series developed from an evaluation of facilities in the shore establishment, from surveys of the availability of new materials and construction methods, and from selection of the best design practices of the Naval Facilities Engineering Command, other Government agencies, and the private sector. This manual uses, to the maximum extent feasible, national professional society, association, and institute standards in accordance with NAVFACENGCOM policy. Deviations from these criteria should not be made without prior approval of NAVFACENGCOM Headquarters (Code 04).

Design cannot remain static any more than can the naval functions it serves or the technologies it uses. Accordingly, recommendations for improvement are encouraged from within the Navy and from the private sector and should be furnished to NAVFACENGCOM Headquarters (Code 04). As the design manuals are revised, they are being restructured. A chapter or a combination of chapters will be issued as a separate design manual for ready reference to specific criteria.

This publication is certified as an official publication of the Naval Facilities Engineering Command and has been reviewed and approved in accordance with the SECNAVINST 5600.16.



W. M. Zobel
Rear Admiral, CEC, U. S. Navy
Commander
Naval Facilities Engineering Command

WATERFRONT DESIGN MANUALS

<u>DM No.</u>	Superseded Chapters in Basic DM-25	<u>Title</u>
25.1	1 and 2	Piers and Wharves
25.2	3	Dockside Utilities for Ship Service
25.3	4	Cargo Handling Facilities
25.4	5	Seawalls, Bulkheads, and Quaywalls
25.5	6	Ferry Terminals and Small Craft Berthing Facilities
25.6	7	General Criteria for Waterfront Construction

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SEAWALLS, BULKHEADS, AND QUAYWALLS

Section 1. SCOPE AND RELATED CRITERIA

1. SCOPE. This manual contains criteria relating to the design of seawalls, bulkheads, and quaywalls, with emphasis on type, construction, and material selection.

2. CANCELLATION. This publication, Seawalls, Bulkheads and Quaywalls, NAVFAC DM-25.4, cancels and supersedes Chapter 5 of Waterfront Operational Facilities, NAVFAC DM-25, (October 1971), and any of the following changes which relate to Chapter 5: Change 1 dated February 1972, Change 3 dated July 1973, Change 5 dated March 1974, Change 6 dated August 1974 and Change 7 dated June 1975. Changes 2 and 4 are cancelled items.

3. RELATED CRITERIA. For related criteria, refer to the NAVFAC sources itemized below.

<u>Subject</u>	<u>Source</u>
Piers and Wharves..... Fendering and mooring fittings	NAVFAC DM-25.1
Dockside Utilities for Ship Service.....	NAVFAC DM-25.2
General Criteria for Waterfront Construction..	NAVFAC DM-25.6
Structural Engineering: Loads..... Load combinations	NAVFAC DM-2.2
Structural Engineering: Steel Structures..... Allowable stresses	NAVFAC DM-2.3
Structural Engineering: Concrete Structures... Allowable stresses	NAVFAC DM-2.4
Structural Engineering: Timber Structures..... Allowable stresses	NAVFAC DM-2.5
Soil Mechanics, Foundations, and Earth Structures..... Lateral earth pressures and surcharge pressures Resistance to anchorages and deadmen	NAVFAC DM-7
Harbors..... Tide data and aids to navigation	NAVFAC DM-26.1
Coastal Protection..... Waves and wave pressures Rubble mound breakwaters	NAVFAC DM-26.2

4. DEFINITIVE DRAWINGS. The following drawings, contained in Definitive Designs for Naval Shore Facilities, NAVFAC P-272, shall be a part of these design criteria.

<u>NAVFAC</u> <u>Drawing No.</u>	<u>Title</u>
873541	Carrier Berthing Quaywall
873581	Bulkheads - Typical Pier Construction - Mooring Dolphins
1293310	Breakwaters
1293312	Quaywalls
1293313	Seawalls

Section 2. INTRODUCTION

1. DEFINITIONS.

a. Seawall. A seawall is a soil retaining structure with the additional primary purpose of defending against wave attack from a nearby body of water (not necessarily seawater). It is differentiated from a breakwater by its function as a retaining structure. A seawall is a form of shoreline stabilization. (See also, NAVFAC DM-26.2.)

b. Bulkhead. A bulkhead is a soil retaining structure which relies for its stability on the deep embedment of the base of the structure. It is differentiated from a seawall in that a bulkhead is not specifically intended to resist wave attack. It is differentiated from a quaywall or retaining wall by the reliance on deep embedment of the base for stability. A bulkhead may or may not be used to provide a berthing face for ships.

c. Quaywall. A quaywall is a gravity-type wall used to provide a berthing face for ships. It may or may not act as a soil retaining structure. It is differentiated from a retaining wall, as that term is used in NAVFAC DM-7, by its function as a berthing face for ships.

2. NOTE. The terms bulkhead and seawall occasionally are interchanged and bulkheading sometimes is used to act as a seawall. The results often are unsatisfactory. The forces of breaking waves, or of broken waves, are considerable and inimicable to the flexible, multi-jointed construction of a bulkhead.

3. SELECTION OF TYPE OF FACILITY

a. Seawalls vs. Bulkheads or Quaywalls. A seawall is used where attack by waves of more than 3 to 4 foot significant wave height is expected. An exception is that quaywalls can be used where heavier wave attack is expected, up to the operational limit of the berthed vessel. This limit, for vessels of 20,000 DWT, is about 2 to 6 foot significant wave height and for vessels of 150,000 DWT might be 10 foot significant wave height, or greater. In general, bulkheading should not be used where attack by waves of more than 3 to 4 foot significant wave height is expected.

b. Bulkhead vs. Quaywall (or Wharf). Selection is on the basis of cost. By use of high strength steel, soldier piles, multiple levels of anchors, and relieving platforms, construction can be accommodated in water depths in excess of 40 feet.

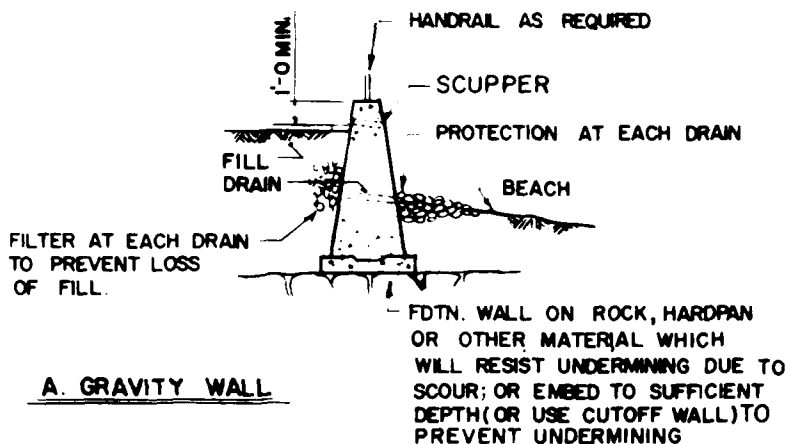
Section 3. SEAWALLS

1. TYPES OF CONSTRUCTION. (See Figure 1.)

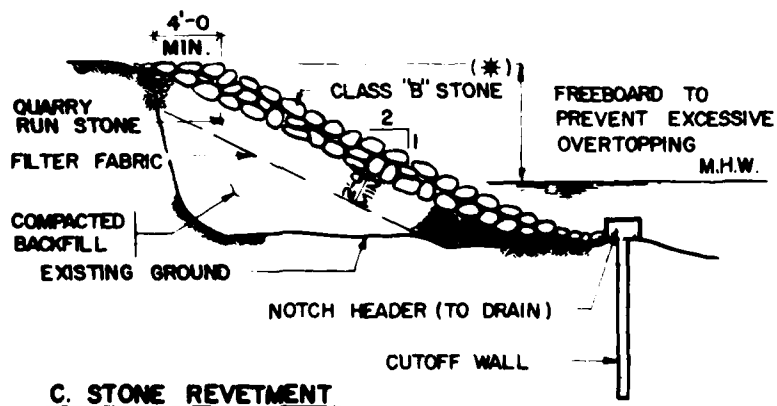
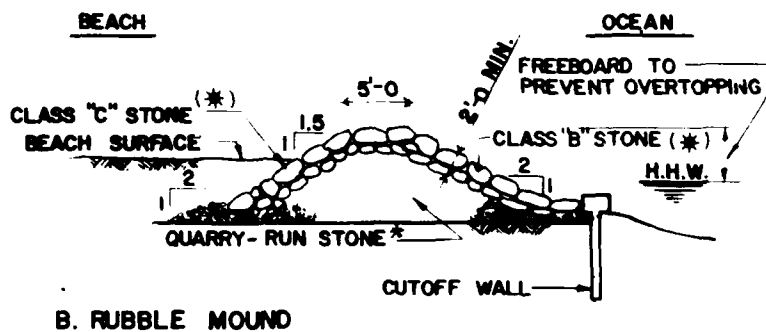
2. SELECTION FACTORS.

a. Exposure. If location is subject to heavy wave attack (6 feet or greater significant wave height before breaking), select vertical wall, curved face, or rubble mound types. For locations subject to moderate wave attack (3 to 6 feet significant wave height before breaking), use any type of seawall. For locations subject to light wave attack (4 feet or less significant wave height before breaking), use any type of seawall or use a bulkhead or revetment.

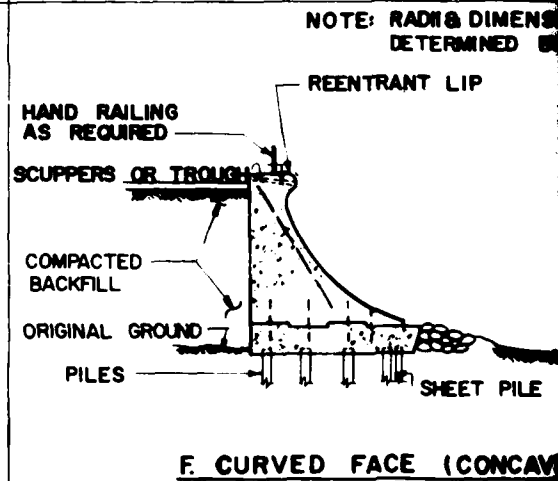
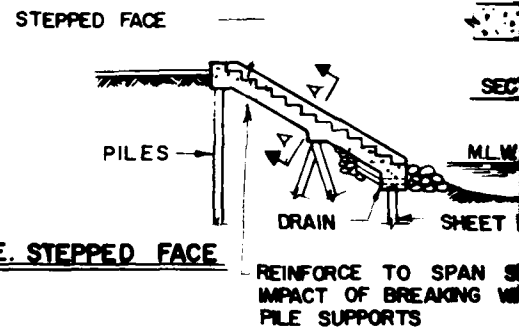
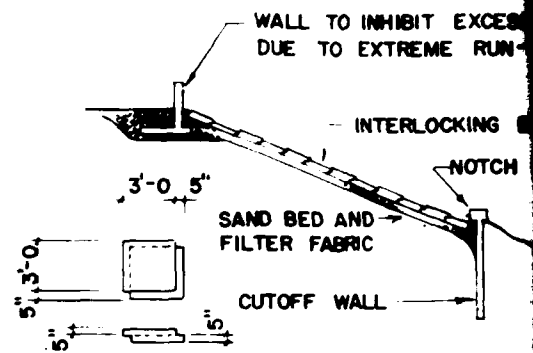
b. Foundation Conditions. For fair to good foundation conditions, any type of seawall is applicable provided that provision is made to prevent undermining due to scour. For poor foundation conditions, flexible types are applicable such as revetments and rubble mounds which can accommodate substantial settlement pile supported designs such as stepped-face walls which are independent of settlement and soil strength and lightweight, sloped constructions which minimize shear stress in the supporting soil. Where hard bottom (rock, hardpan, etc.) is located at reasonable depth, gravity structures, including curved face walls, should be considered.



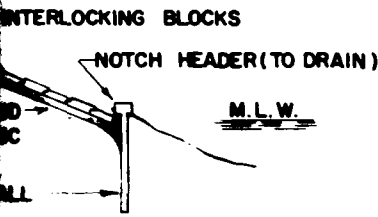
(*) NOTE: FOR SIZES OF VARIOUS CLASSES OF STONE SEE CRITERIA RELATING TO RUBBLE MOUND BREAKWATERS IN DM-26.2



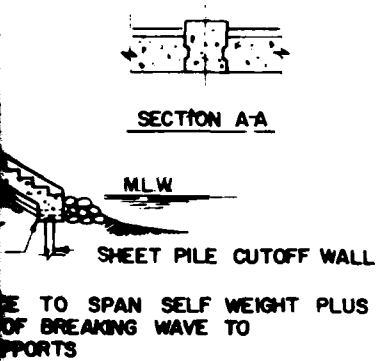
(*) SEE NOTE - PLATE B



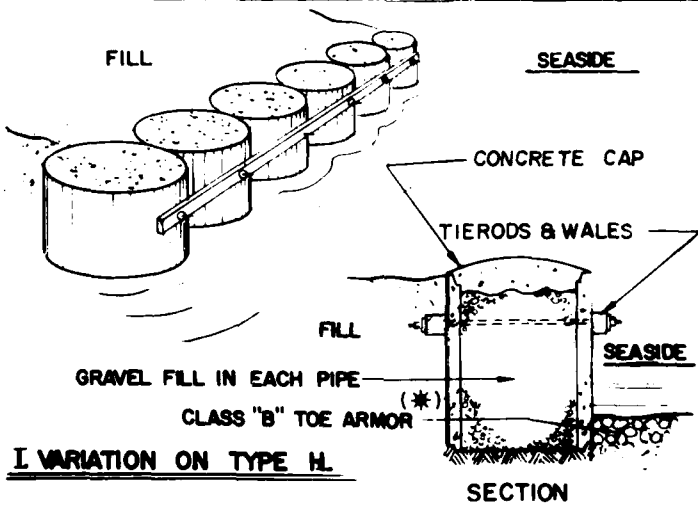
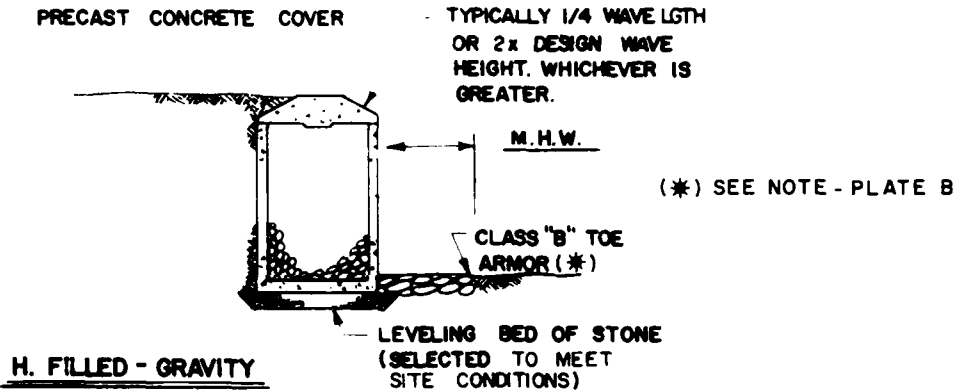
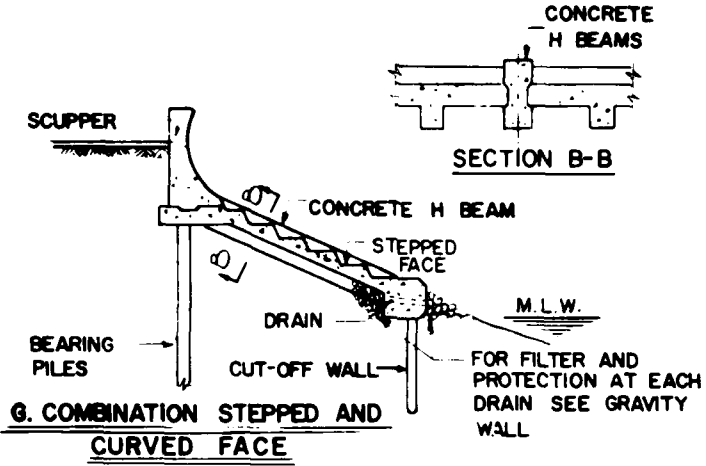
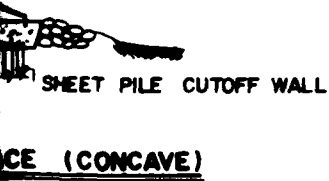
INHIBIT EXCESSIVE OVERTOPPING
EXTREME RUN-UP



CRETE BLOCK REVETMENT



RADI & DIMENSIONS TO BE
DETERMINED BY SITE CONDITIONS
RANT LIP



(*) SEE NOTE - PLATE B

FIGURE 1
Types of Seawalls
25.4-4

c. Beach Scour. Since a seawall often is located between the extreme high and extreme low tide marks or in shallow water, it is subject to scour from breaking waves. In deeper water, reflection from a vertical face wall may be expected to cause scour at the foot of the wall. The prevention of scour from breaking waves requires use of a toe blanket or, alternatively, a cutoff wall, which lets the scour occur but prevents undermining. The scoured volume normally fills again after the storm, but if scour, albeit temporary, is to be permitted, check stability of the wall under condition of maximum scour. The prevention of scour due to wave reflection (which implies water of sufficient depth at the face of the wall to prevent breaking of waves) can be facilitated by the use of rubble mound or stepped face designs. For guidance in estimating depth of scour, see paragraph 4 DESIGN-DETAILS, subparagraph a. Scour.

d. Overtopping. Vertical face and curved (concave) face walls tend to throw the reflected waves into the air where an onshore wind can carry a considerable quantity of water ashore. Wave run-up on paved slopes, such as concrete block revetment, also can result in a large quantity of water overtopping the wall. Where overtopping is a serious problem, rubble mound, stepped face, and similar energy-dissipating designs with a parapet wall at the top of the slope, or devices such as those shown in Figure 2 should be considered. A slight nose at the top of the wall helps to return the uprushing waves. A pronounced projection should be avoided.

3. DESIGN-GENERAL

a. Forces to be Considered.

- (1) Self-weight, weight of fill, and dead load, in general.
- (2) Lateral earth pressure (See DM-7).
- (3) Wave pressures and suctions.
- (4) Hydrostatic pressure due to tidal lag.
- (5) Surcharge.
- (6) Buoyancy.

b. Wave Pressures and Suctions.

(1) Height and Period of Incident Waves. (See procedures in DM-26.2.)

(2) Critical Depth for Breaking of Incident Waves. (See DM-26.2.) Where the critical value of the ratio $d_b:H_o$ (determined from the charts) approximates the actual value $d_b:H_o$ at the wall, design the wall for pressures due to "breaking" waves. Where the actual depth-height ratio is less than the critical ratio, design the wall for pressures due to a "broken" wave. Where the actual depth-height ratio is greater than the critical value, the wall will be subject only to pressures due to "nonbreaking waves".

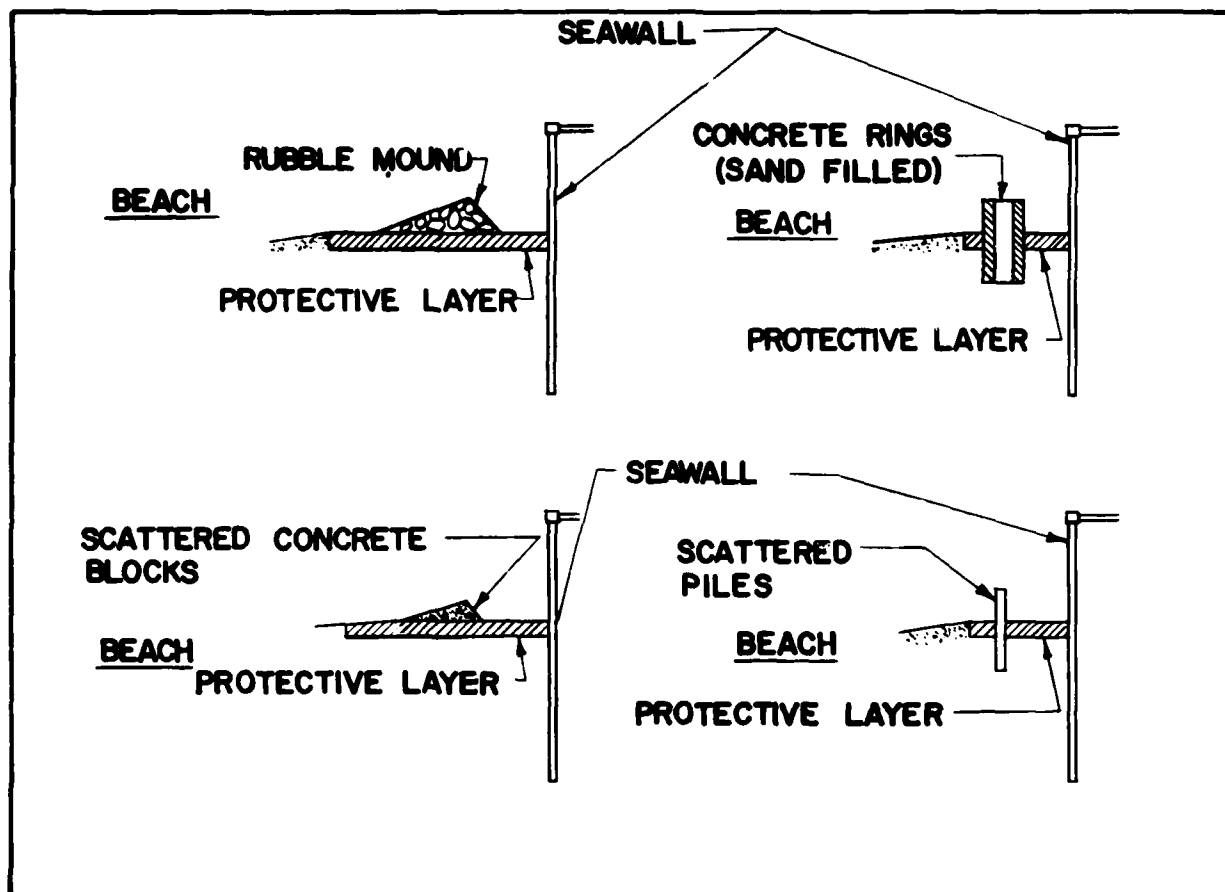


FIGURE 2
Methods of Reducing Wave Action on Seawall

(3) Pressure Due to "Breaking," "Broken," and "Nonbreaking" Waves. (See DM-26.2.)

(4) Maximum Forces and Moments. Analyze several incident wave conditions (combinations of height and period) to determine the maximum forces and moments.

c. Tidal Lag. At high tide, the water level in the fill behind a bulkhead, seawall, or quaywall rises, but, because of the limited permeability of the fill, not as fast as the tide rises. Similarly, as the tide falls, the water level in the fill also falls, but not as fast. The lag in rise of the water level in the fill is of no concern as regards design of the wall. However, the lag in fall of the water level creates an unbalanced water pressure which must be resisted by the structure. Therefore, where the wall stands seaward of the high-high water mark, design for tidal lag, is as follows:

(1) For permeable structures such as rubble mounds and for structures with permeable backfill (coefficient of permeability greater than one foot per minute), positive drainage of the backfill, and weep holes at or near the ground line at the front of the walls, assume zero tidal lag.

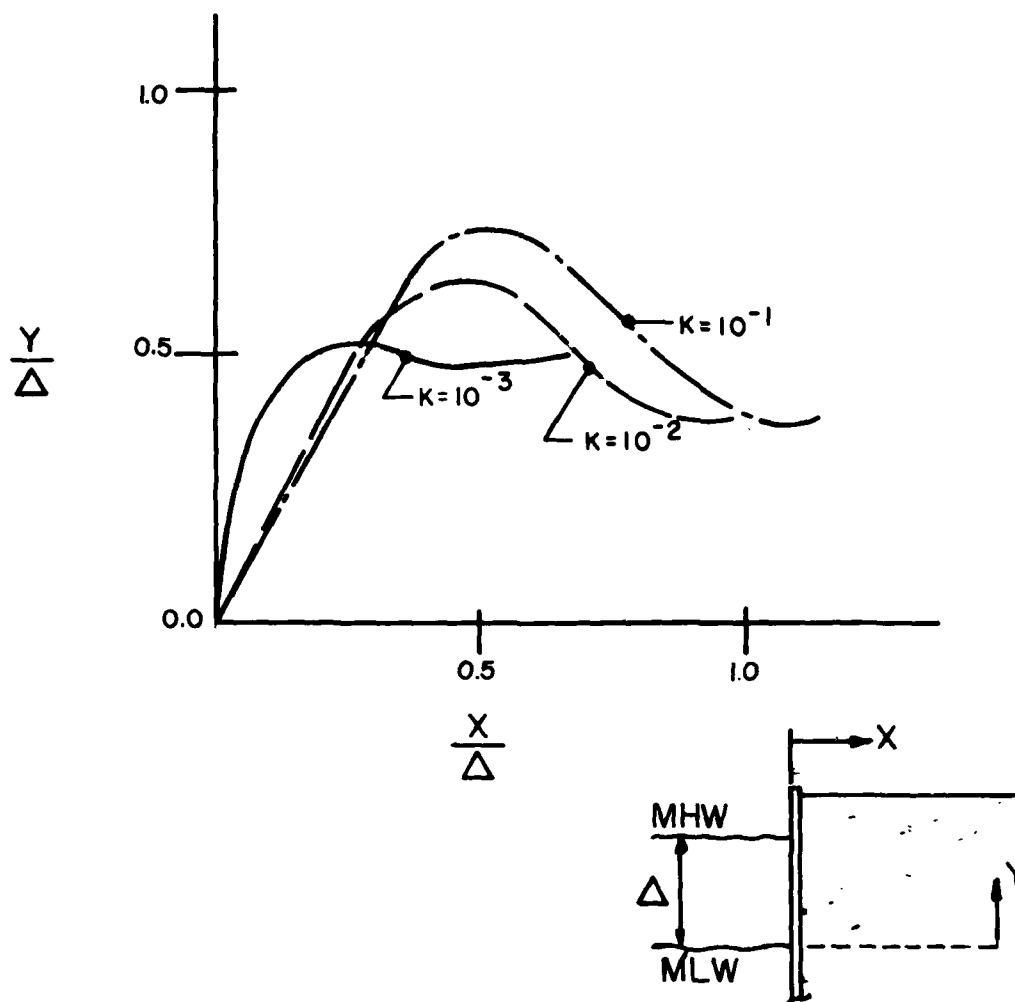
(2) For structures backed by impermeable fill (coefficient of permeability of 10^{-3} ft./min. or less), assume tidal lag equal to one-half the mean tidal range.

(3) For structures backed by fill material having a permeability between 10^{-3} and 1.0 ft./min:

(a) If the wall is of low permeability (sheet piling and few or no weep holes), assume tidal lag equal to one-half the mean tidal range.

(b) If the wall is permeable (lagging, with spaces between the boards, gravel chimneys connected to weep holes or similar devices) see Figure 3 and treat the water load (saturation level above low water level) as a surcharge. The curves of Figure 3 assume semi-diurnal tides. For diurnal tides, the effects of tidal lag will be less. See Figure 4 for a sample computation illustrating the use of the curves of Figure 3.

(4) These allowances for tidal lag do not consider the effects of inundation of the backfill due to overtopping. If overtopping is anticipated and positive provisions have not been made to drain the overflow water away from the wall and to prevent its penetration into the backfill, design for an assumed ground water level at the top of the wall. Allow 50 percent overstress (or reduce overall load factor to 1.2) for all loading combinations which include this assumption.



NOTE:

K = COEFFICIENT OF PERMEABILITY IN FEET PER MINUTE.

FIGURE 3
Effect of Tidal Lag

25.4-8

I. Given Conditions

1. Semi-diurnal tide
2. Amplitude (Δ) = 6 ft.
3. Permeable wall
4. Coefficient of permeability (k) of fill material behind the wall = 10^{-2} ft. per minute.

II. Computation of Tidal Lag

1. Maximum hydrostatic pressure on wall is generated when tide level drops to MLW.

2. Immediately behind wall:

$$X=0, \frac{X}{\Delta} = 0$$

From Figure 3:

$$\frac{Y}{\Delta} = 0, Y=0, \text{ and tidal lag effect is } 0.$$

3. At a section one foot back of the wall:

$$X=1, \frac{X}{\Delta} = 0.167$$

From Figure 3:

$$\frac{Y}{\Delta} = 0.32, Y=1.92 \text{ ft.}$$

or water pressure is that of 1.92 ft. of head.

4. Maximum tidal lag effect occurs, approximately, at $\frac{X}{\Delta} = 0.5$, or 3 ft. behind the wall. For this section:

$$\frac{Y}{\Delta} = 0.67, Y=4 \text{ ft. or the wall should be designed for a tidal lag of about 4 ft. (above MLW).}$$

FIGURE 4
Sample Computation - Estimating
Magnitude of Tidal Lag on Bulkhead Wall

(5) Add the tidal lag effect with low water condition on the outboard face.

d. Allowable Stresses. Use allowable stresses given in DM-2 Series for Service Classification B.

4. DESIGN-DETAILS

a. Scour. Except in deep water, scour at the toe of a seawall during severe storms is inevitable. Provide a toe wall or toe armor to prevent undermining. The following may be used for guidance in detailing toe protection:

(1) Width of Toe Armor: (See Figure 1, type H.)

(2) Depth to Toe Wall: Assume scour depth below the natural seabed equal to the maximum unbroken wave height consistent with the depth of water at face of wall. For attack by broken waves, and for conditions of progressive shoreline erosion in general, see method in Section 5.28 of the Shore Protection Manual, U.S. Army Coastal Engineering Research Center. (See References.)

Design to insure the stability of the wall in the scoured condition and provide excess toe armor or toe stone in rubble mounds of revetments to allow for the inevitable settlement and displacement during heavy wave attack.

b. Overtopping. Overtopping of a seawall in a severe storm is difficult to prevent. If substantive erosion of the upland due to the fall and wash of the water cannot be tolerated, the upland adjacent to, and for some distance back of, the wall must be armored against erosion. Pavement close to the wall is required to resist the fall of the water thrown into the air by the impact of the waves on the wall. If the upland slopes inshore, provisions must be made to collect and transport the overtopping water and to prevent erosion due to the run-off of said water. Plantings, in lieu of pavement, seldom work well. Use devices described in paragraph 2.d. to reduce overtopping.

c. Joints. A seawall should be as tight and free of cracks and joints as can be economically justified. The repeated action of the waves seeks out and exploits any weakness. This is the reason that sheet pile structures tend to show poor performance if subject to heavy wave attack. Similarly, assemblages of small precast units such as the concrete block revetment shown in Figure 1, type D and the precast stepped walls shown in Figure 1, types E and G, should be limited in use to cases of light to moderate attack. In all cases the joints between precast units should be grouted. Joints in concrete sheet piling should be flushed before grouting. Timber sheet piling should be tongue-and-groove or splined, but not shiplap. All handling holes in precast units and in steel sheet

piling should be plugged and all splices should be sealed. Provide expansion joints with stops. Openings around utility lines must be tightly caulked. Weep holes require protection at the outlet to minimize wave penetration and require a filter at the inlet end to prevent effusion of fines. Provide shrinkage control by controlling water-cement ratio, careful curing, and controlled placing sequence.

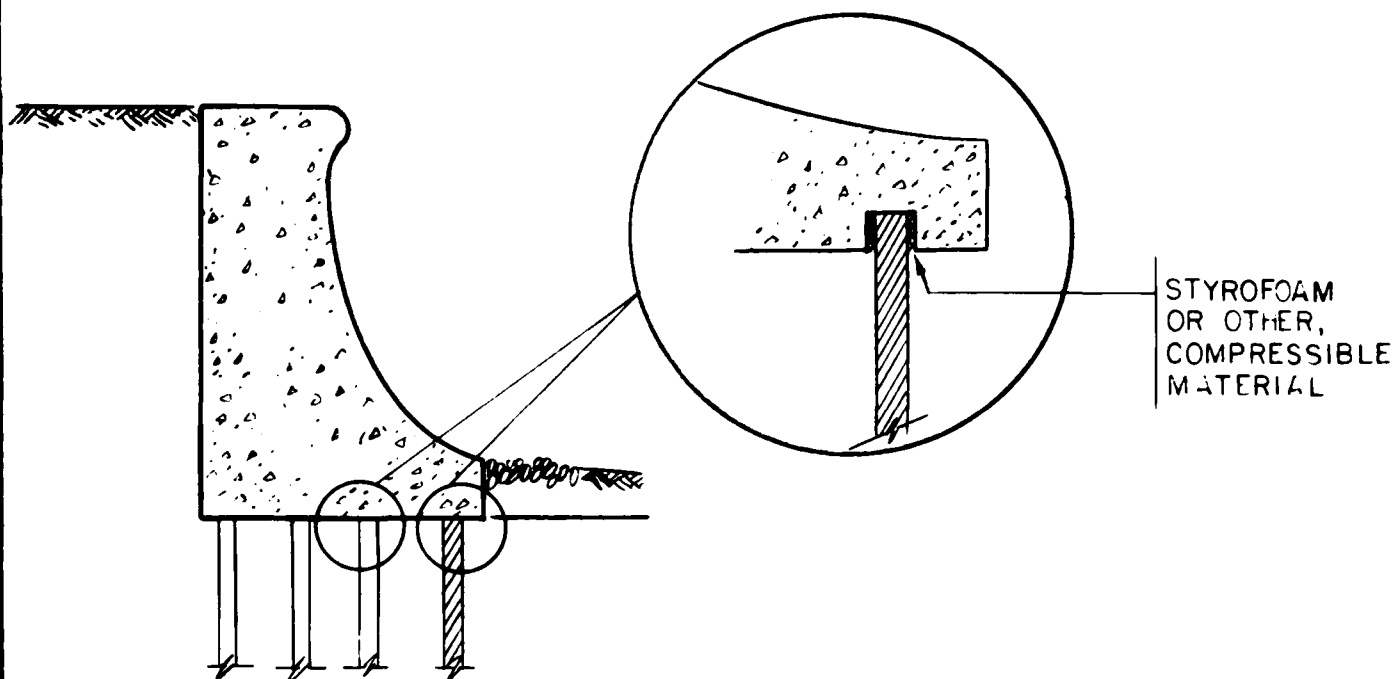
d. Compartmentation. Design on the assumption that a long run of seawall may be breached. Provide diaphragms perpendicular to the run of the wall at 100 to 200 foot intervals, depending upon the intensity and sensitivity of the upland development. Provide returns at the ends of the wall to prevent flanking.

e. Drainage. Provide drainage of the backfill behind vertical and similar walls to prevent buildup of hydrostatic pressure. (See details in Figure 1.)

f. Inundation of the Backfill. The provisions for drainage described in Paragraph e. are not intended to be sufficient to prevent inundation of the soil behind the wall due to overtopping or due to surface drainage, should the upland be graded to drain to the wall. Pavement and scuppers shall be provided to prevent the infusion of surface waters, whether due to surface drainage or due to overtopping, into the backfill. If not prevented by positive means, assume that the backfill will be inundated at some time during the service life of the seawall. Assume also that the rate of inundation will exceed the discharge capacity of chimney drains and weep-holes (which will be submerged at the time of overtopping). Design for lateral pressures incident to ground water level behind the wall as described in paragraph 3.c.(4).

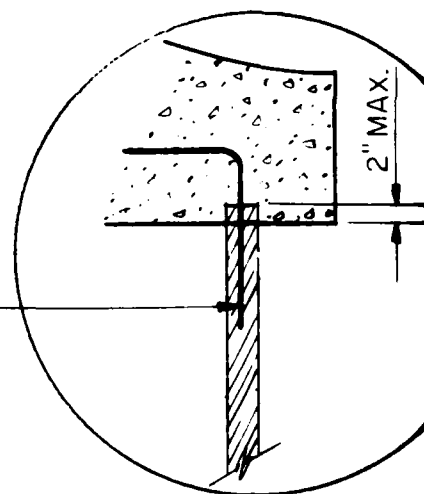
g. Passive Resistance of Soil. Discount passive resistance to depth of anticipated scour at toe of wall. Be aware also that the development of passive resistance requires movement of the wall which, in general, is greater than the deflections which can be accommodated by bending of the structure. For example, the elastic deflection in flexure of a cutoff wall or of piles, where present, normally is incompatible with the displacement required for development of passive resistance on said wall. Due to such incompatibility, the two resistances may not be added. The design must be detailed to accommodate these displacements and must consider that, since the soil is not uniform, the displacements will not be uniform. Some examples of details to accommodate movement are shown in Figure 5.

h. Inclined Face Designs. In Stepped Face or other construction utilizing a slab-on-grade, design the slab to support self-weight plus the impact of breaking waves spanning over local weak spots in the subgrade. Where applicable, also in design to resist hydrostatic uplift due to inundation of the backfill.



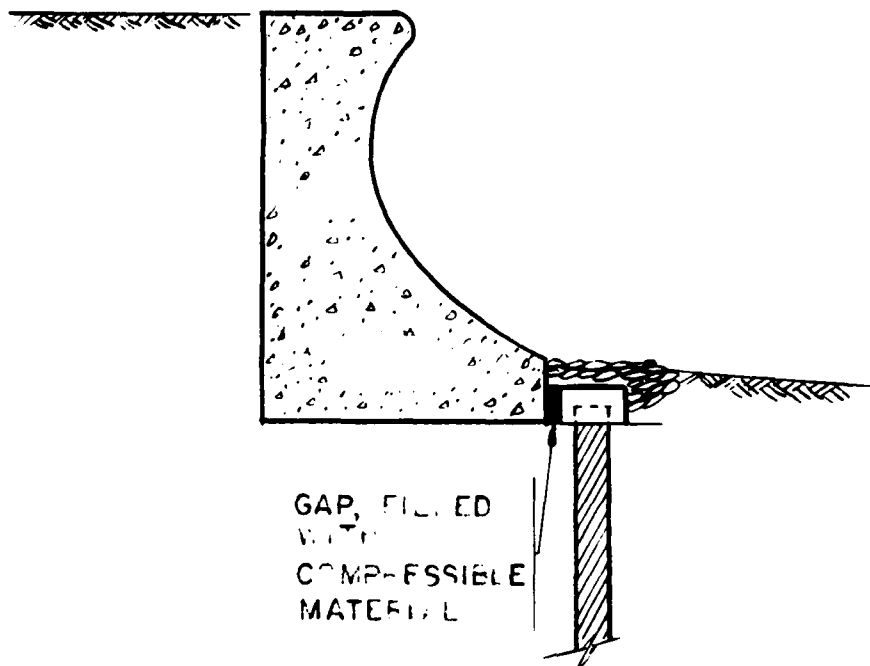
OR

SINGLE
RCD
DOWEL



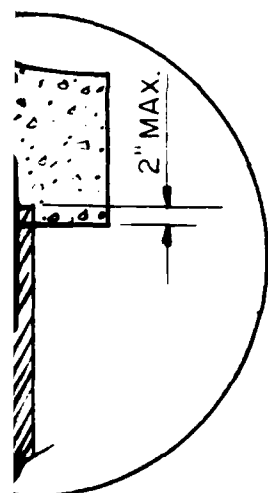
1) WHERE PILE SUPPORT IS REQUIRED

(A) TO PERMIT SUFFICIENT MOVEMENT THAT
CUT-OFF WALL CAN DEVELOP PASSIVE
RESISTANCE OF SOIL

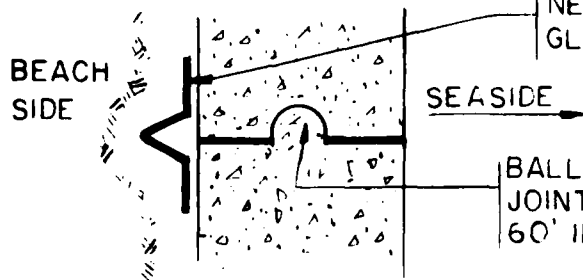


GAP, FILLED WITH
COMPRESSIBLE
MATERIAL

2) WHERE PILE SUPPORT IS NOT REQUIRED



BEACH
SIDE



NEOPRENE BELLOWS,
GLUED TO CONC.

BALL & SOCKET
JOINTS @ 30' TO
60' INTERVALS

(PLAN)

(B) TO ACCOMMODATE DIFFERENTIAL
LATERAL DISPLACEMENT

FIGURE 5
Seawalls-Details To
Accommodate Movement

i. Elevation of Top of Wall.

(1) For inclined face designs, minimize overtopping of seawalls and erosion of upland areas by setting the elevation of the wall top above the level of the rush-up of a breaking wave. Generally, it is not economically feasible to prevent overtopping completely, but it is desirable that the top of walls be located approximately at the limit of run-up for the design wave. For approximate determination of run-up (swash height), see NAVFAC DM-26.2. For rates of overtopping, see the Shore Protection Manual.

(2) For vertical, or curved face designs, the top of the wall should be set at least twice the incident significant wave height above still water level (elevated for storm surge).

Section 4. BULKHEADS

1. TYPES OF CONSTRUCTION. General types of construction are shown schematically in Figure 6. Examples of actual constructions are shown in Figures 7 and 8.

2. SELECTION FACTORS - TYPE OF CONSTRUCTION.

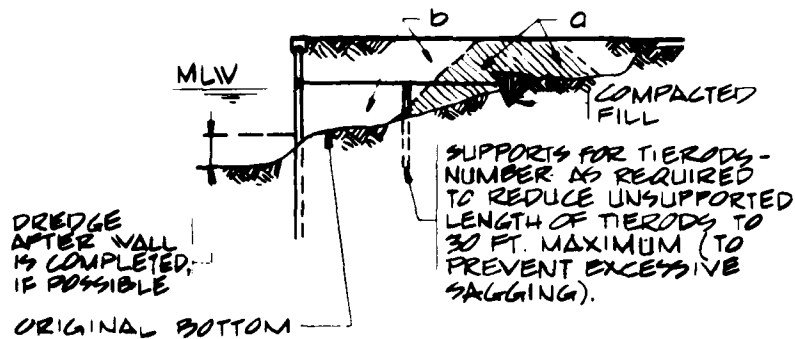
a. Cantilever Wall.

(1) This type of wall tends to creep "out of line" because of variations in soil properties (active pressure and passive resistance). To a degree, this can be compensated for by the use of a heavy cap to stiffen the wall and to increase the radius of curvature of the differential movements which occur. Alternately, consider increasing embedment of the toe in order to reduce total movement, or limit use of a cantilever wall to areas having compact, granular soils. Whatever is done, however, a straight line is unlikely to be maintained. Some "sinkage" of the upland should be expected as the ground settles to fill the void resulting from the wall movement.

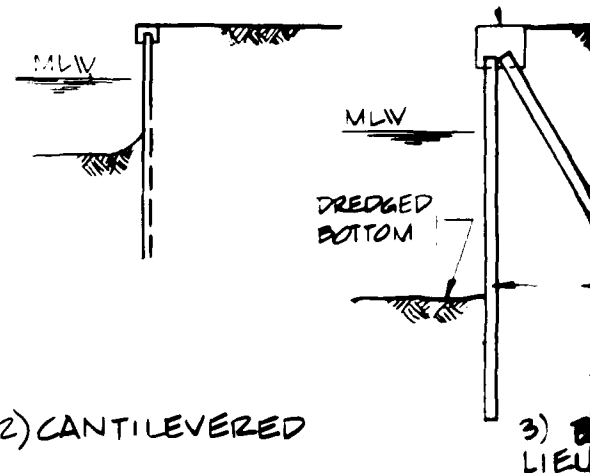
(2) Increased depth of embedment of the sheet piling is required with accompanying increase in cost and difficulty in driving. As a result, a cantilever wall often is less economical than an anchored wall, particularly if a simple deadman anchorage can be used.

(3) The principal advantage of a cantilever wall often is minimum property encroachment and minimum interference with adjacent constructions.

- a. FILLING, FIRST STAGE
b. FILLING, SECOND STAGE

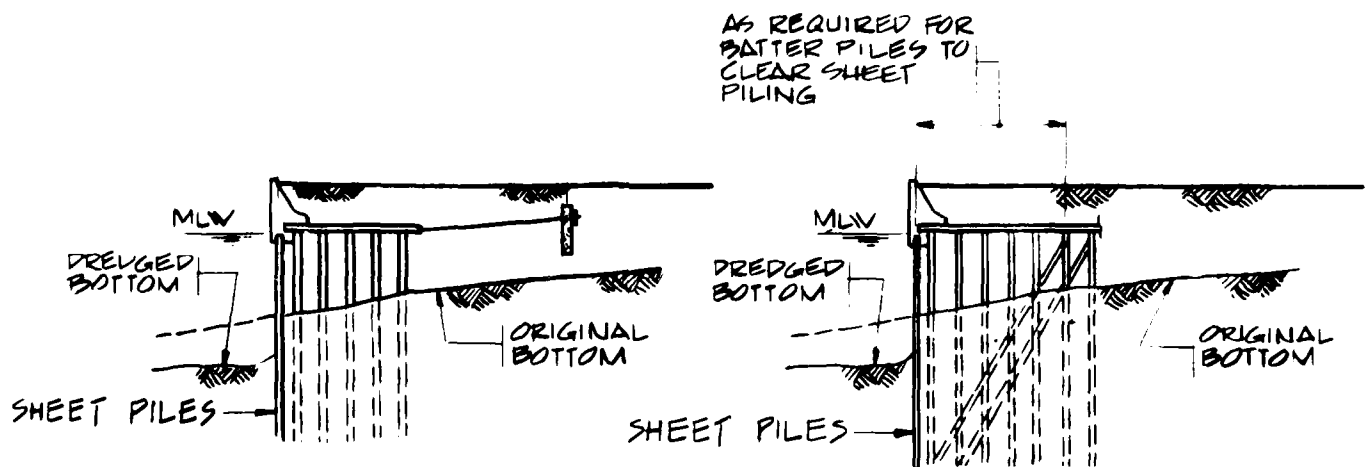


1) ANCHORED



2) CANTILEVERED

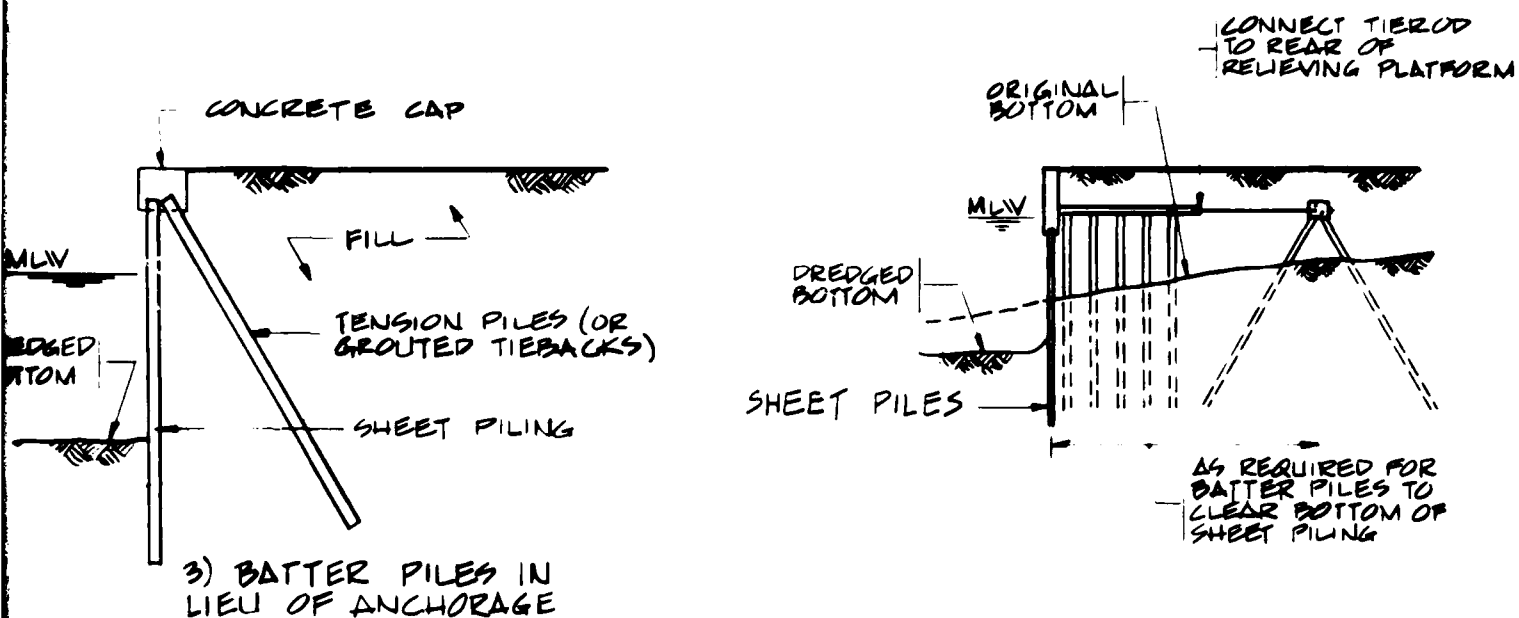
A. WITHOUT RELIEVING PLATFORM



C. WITH RELIEVING PLATFORM AND DEADMAN ANCHORAGE

D. WITH RELIEVING PLATFORM AND BATTER PILES

FILLET BY WULF (INCREASE RESISTANCE)



B. WITH RELIEVING PLATFORM AND PILE ANCHORAGE

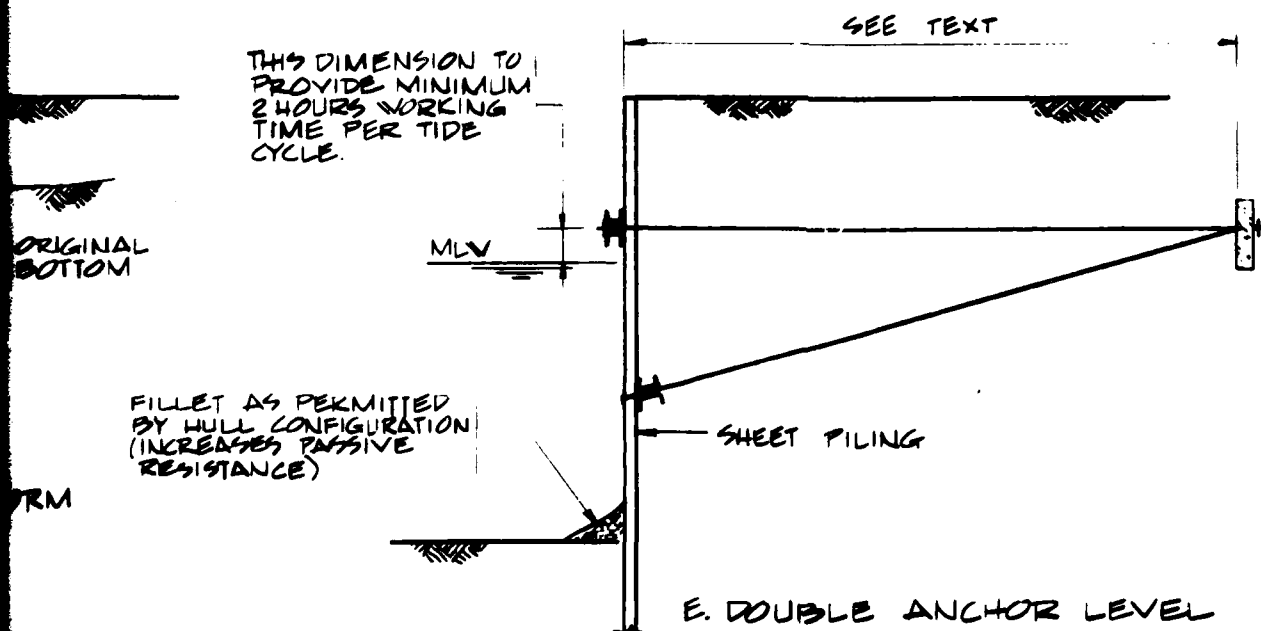
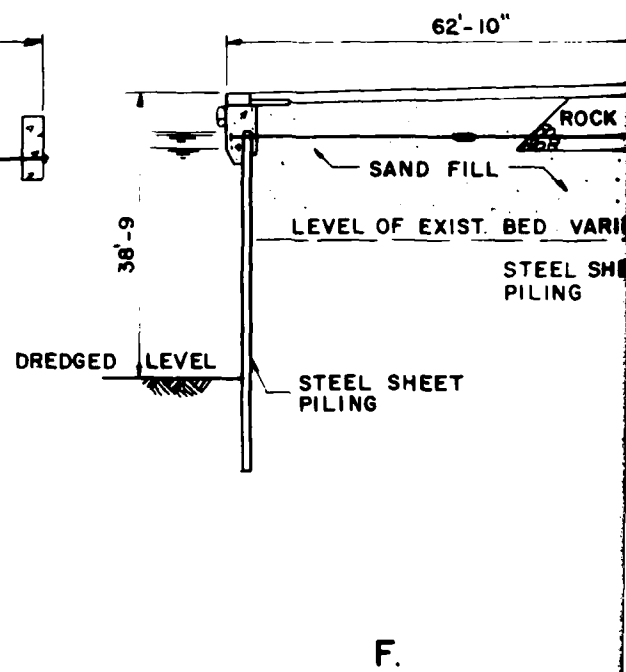
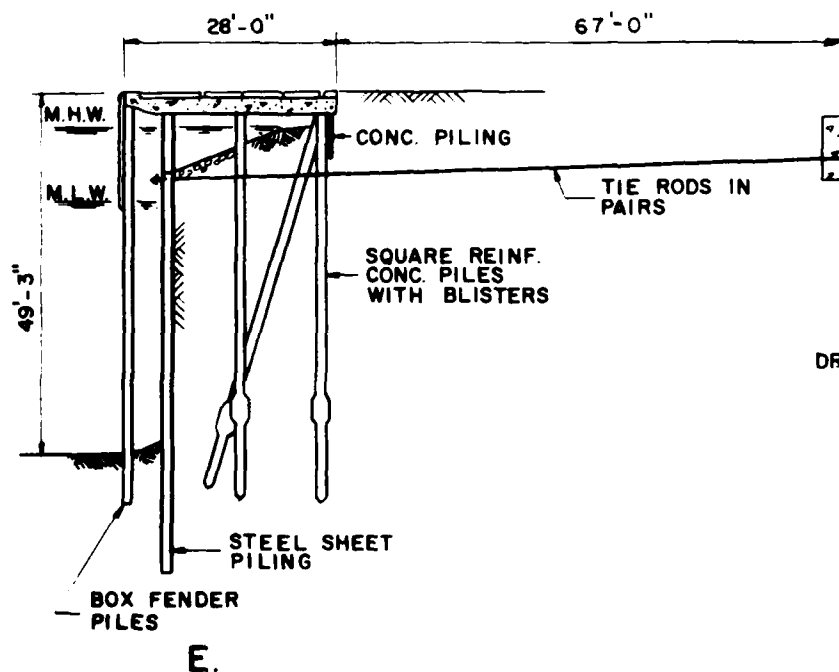
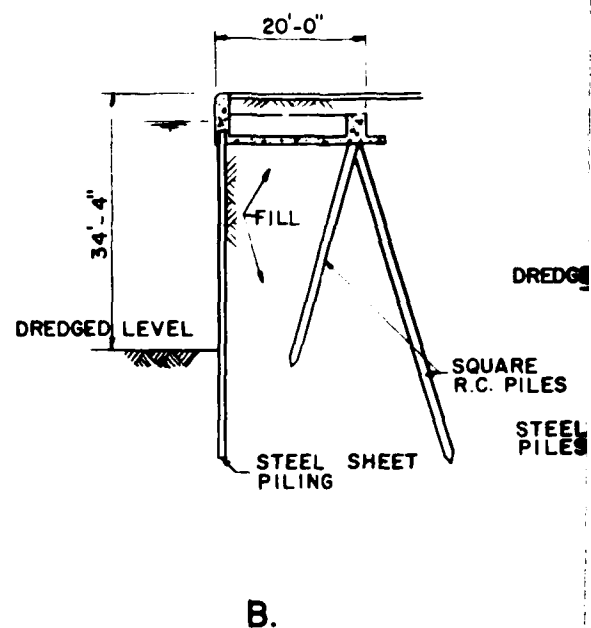
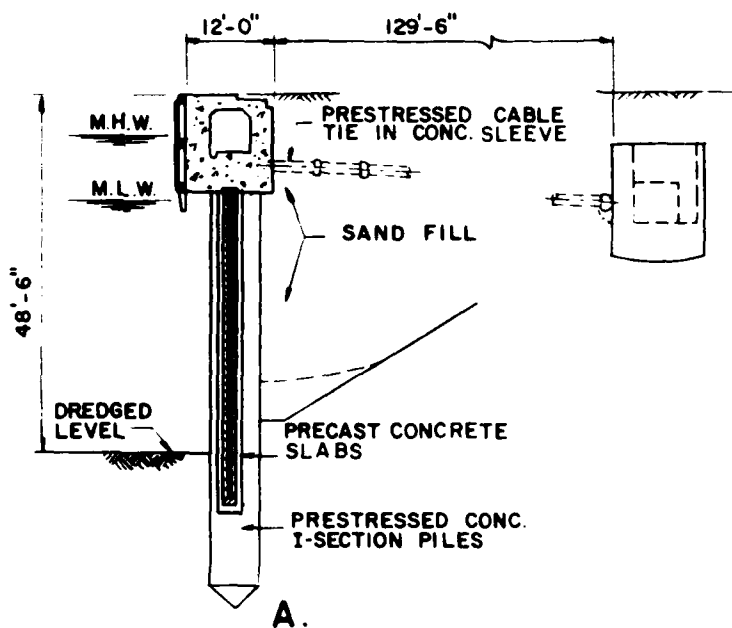


FIGURE 6
Types of Bulkheads



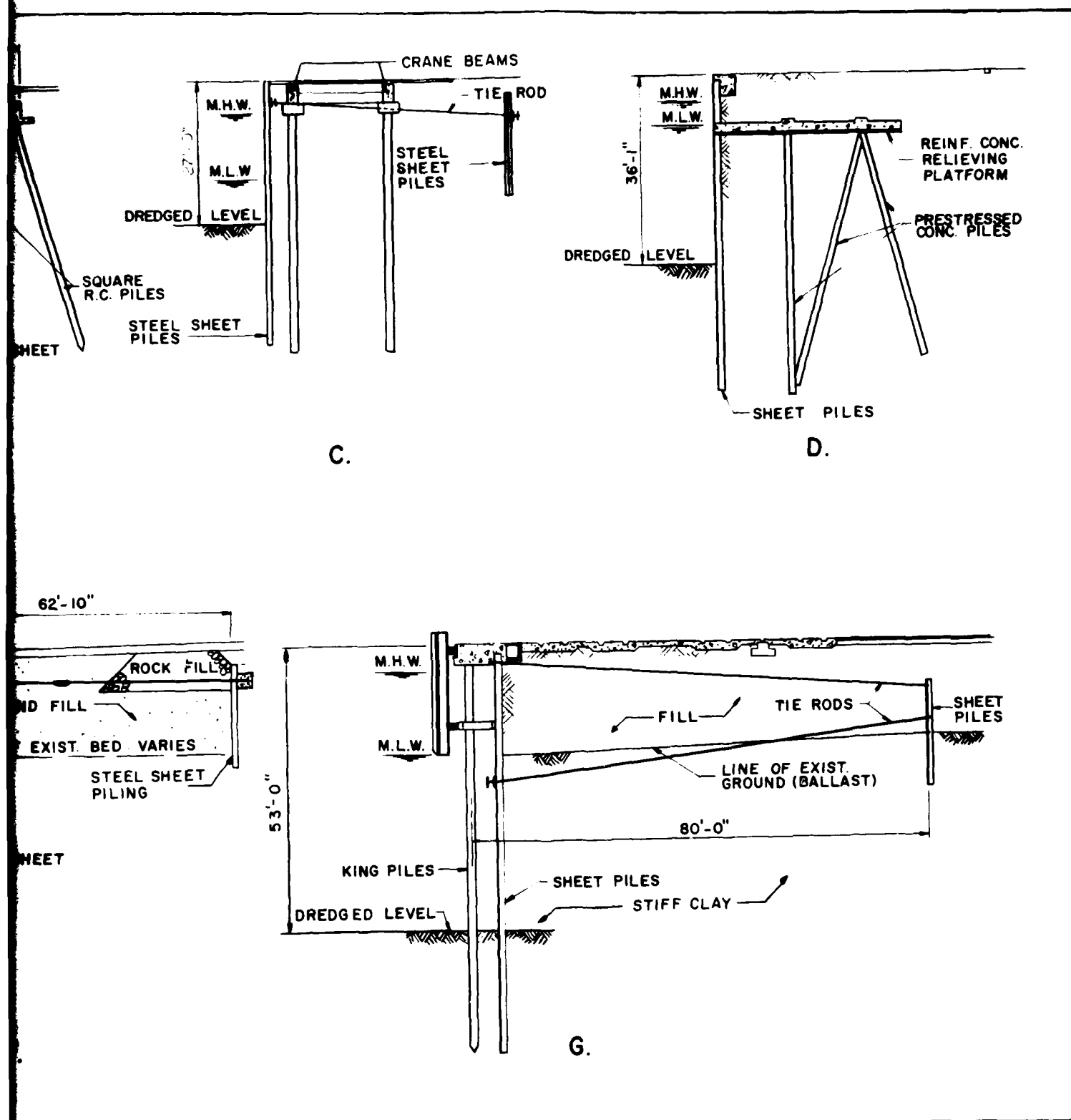
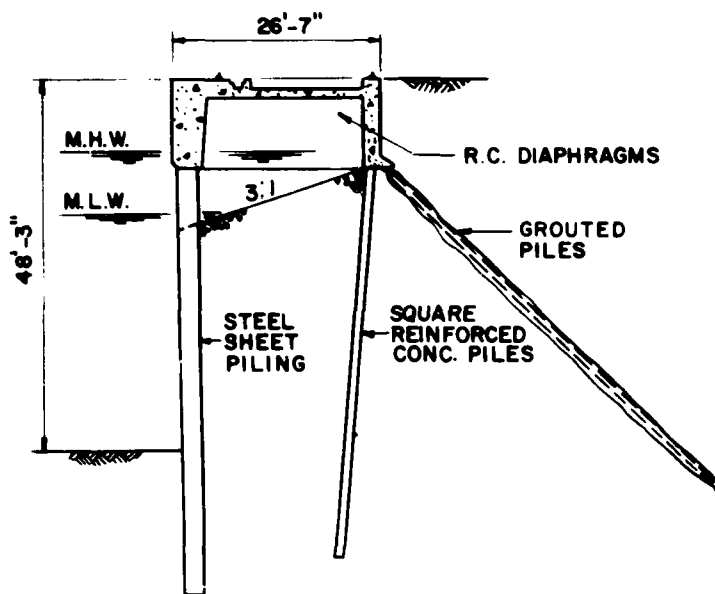
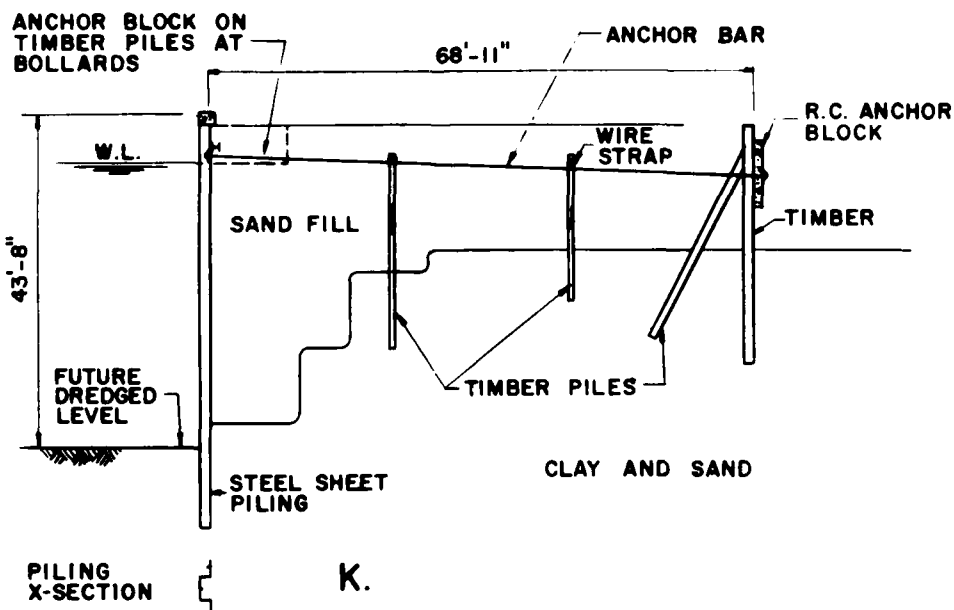
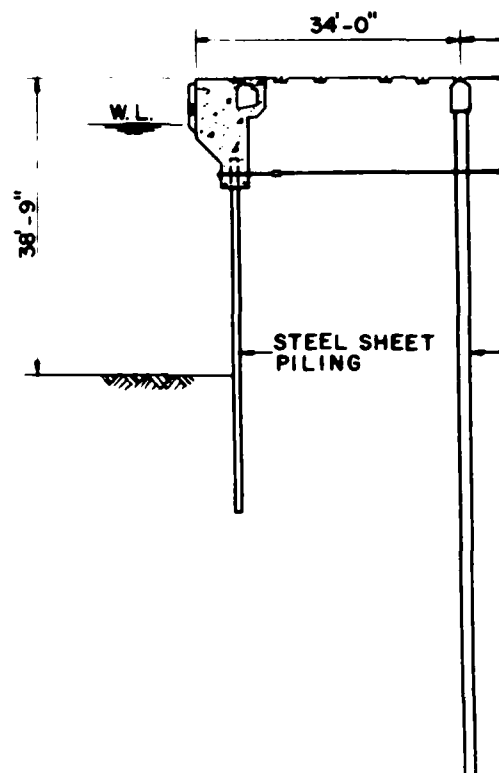


FIGURE 7
Bulkheads-Actual Constructions
(Examples A thru G)



H.

90° CORNERS
PILING
X-SECTION



K.

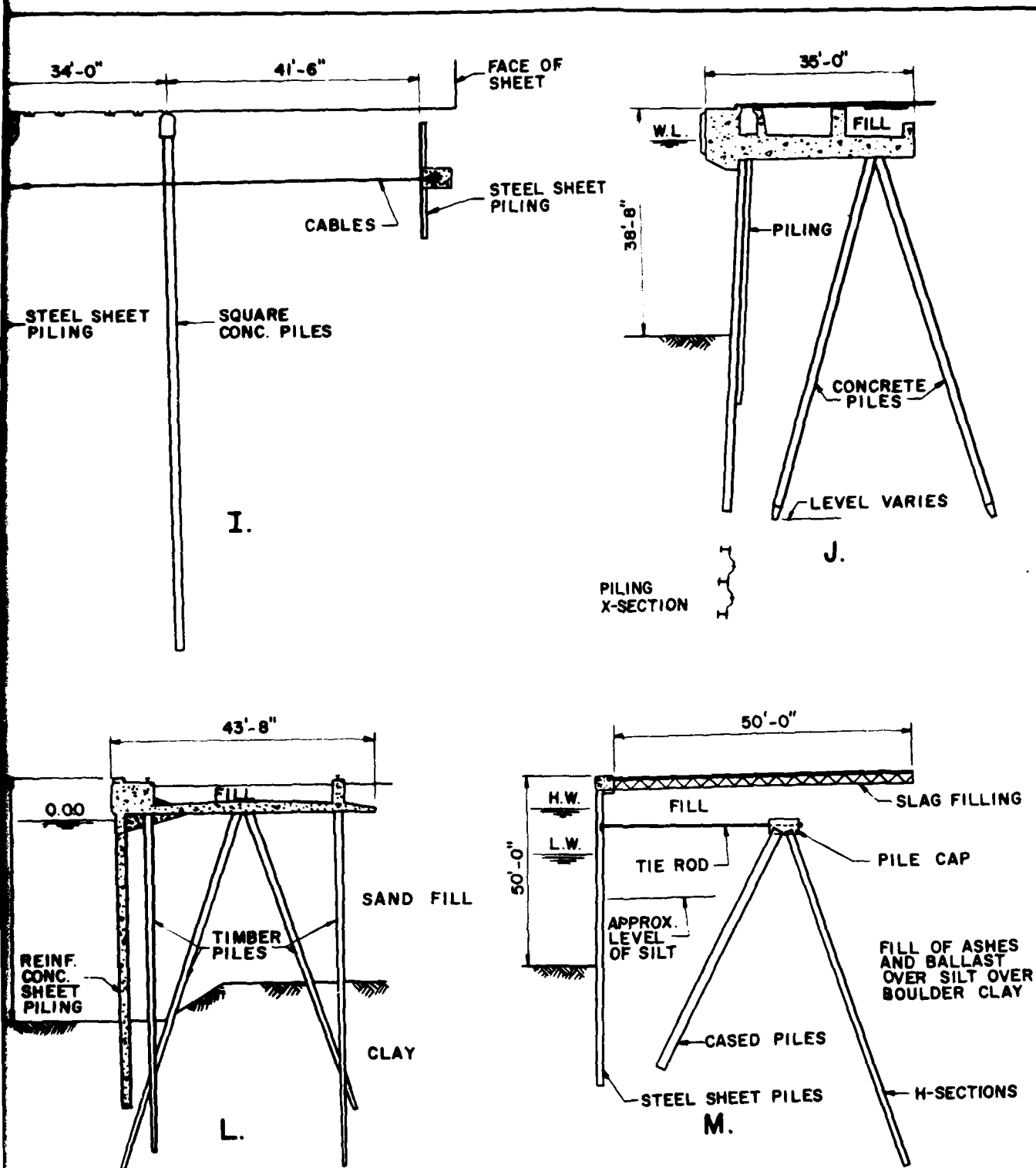


FIGURE 8
Bulkheads-Actual Constructions
(Examples H thru M)

b. Anchored Wall with Single Level of Anchorage. This is the usual form of bulkhead. (See Figure 9.)

c. Relieving Platform.

(1) This type of construction is used to reduce the lateral pressure acting on the sheeting. In essence, the surcharge and a portion of the weight of the fill are carried as vertical load to a deep level where they do not have an influence on the sheeting. (See Figure 10.) This allows deeper walls to be built and heavier loads to be supported within the strength limitations of the sections of sheet piling which are commercially available.

(2) There is an additional effect of the relieving platform in reducing the lateral pressures acting on the bulkhead wall. This is the screening effect of the piles supporting the platform. Tests indicate that, for granular soils, where the ratio of pile diameter to pile spacing (b/a) is greater than, or equal to, 0.5, the screening effect is complete and none of the lateral pressure goes to the front wall. For $b/a=0$, full pressure goes to the front wall. For intermediate values of b/a , interpolation would be appropriate. This is a mixed benefit, however. The bearing piles must be designed to resist the lateral pressures incident to the screening effect.

(3) With regard to reduction in pressure on the closure wall due to wall friction, see Figure 11.

d. Batter Piles in Lieu of Anchor System. (See Figure 6, type D.) Consider batter piles when there is a need to limit property acquisition or where nearby structures would interfere with an anchor system, and depth (height of wall) is excessive for use of cantilever wall.

e. Hard Bottom. Where impenetrable material exists at shallow depth such that sufficient toe resistance cannot be developed in the overlying soil, consider the use of soldier piles drilled into the hard bottom or set sheeting into a trench, blasted out of hard material. For reasons of incompatibility of strains, passive resistance in the hard material normally may not be added to the passive resistance of the looser overlying material. Similarly, the keying effect which can be attained by driving steel piling to refusal into the hard material should not be considered as adding to the passive resistance of the looser overlying material.

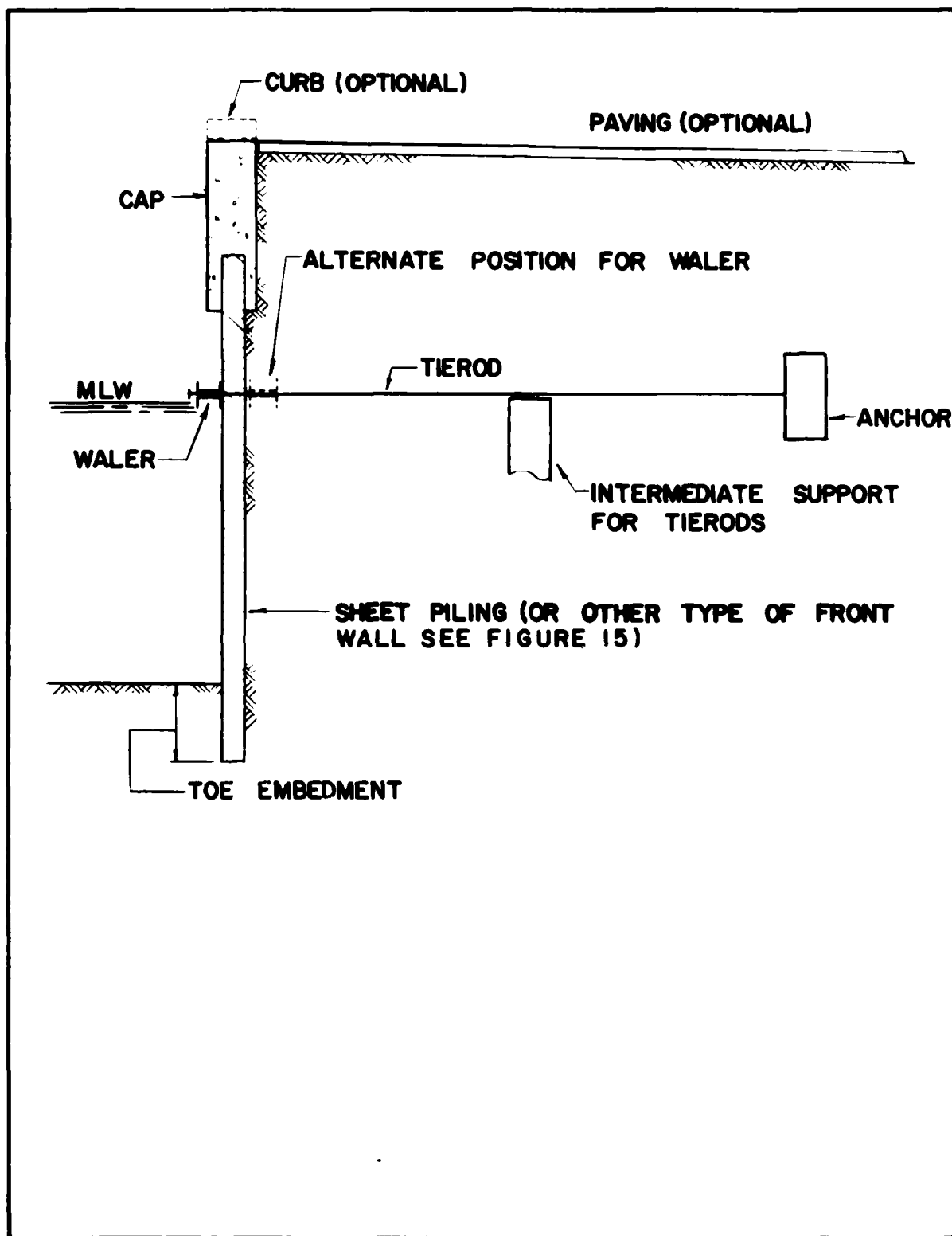


FIGURE 9
Anchored Wall with Single Level of Anchorage

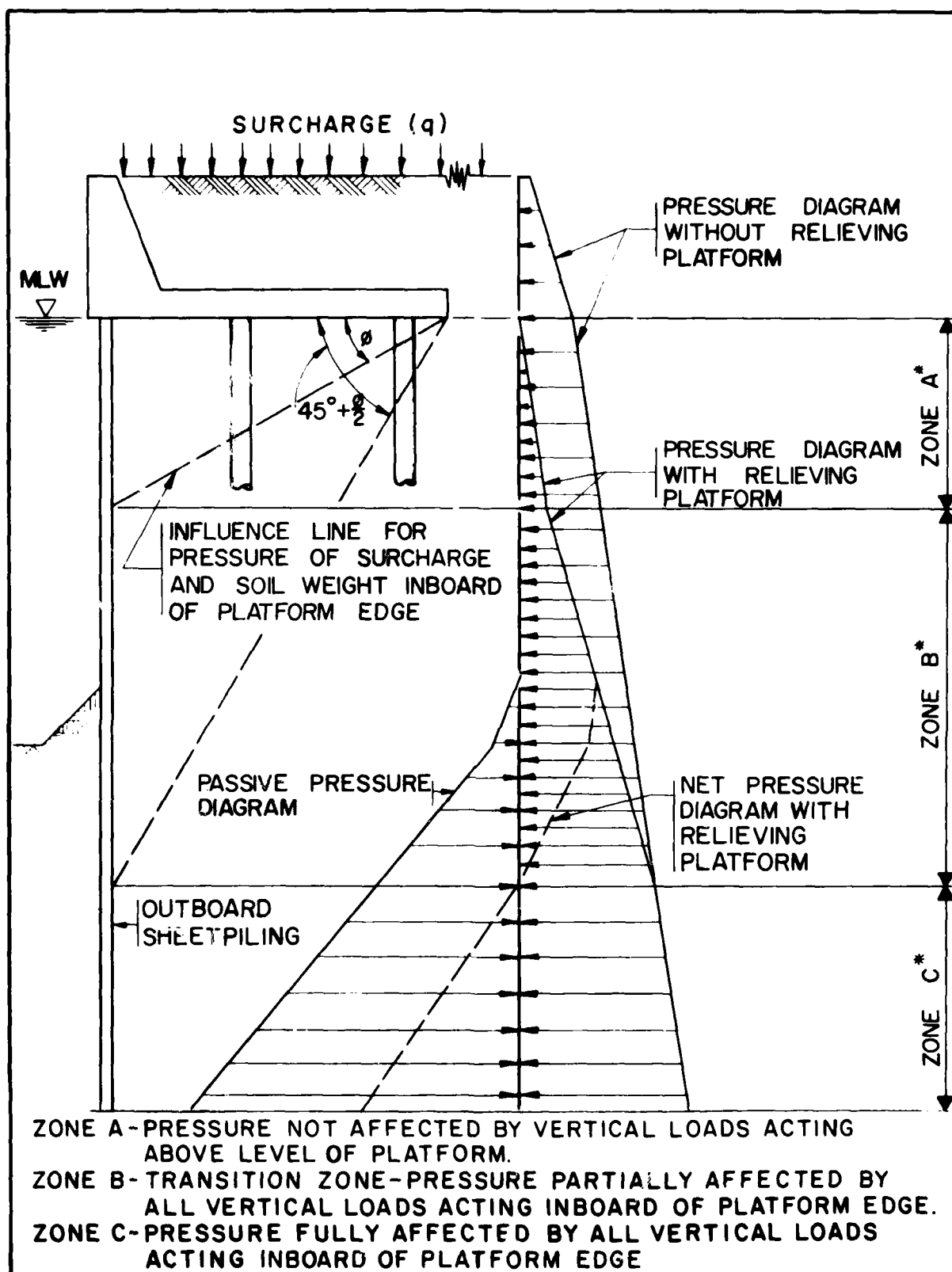
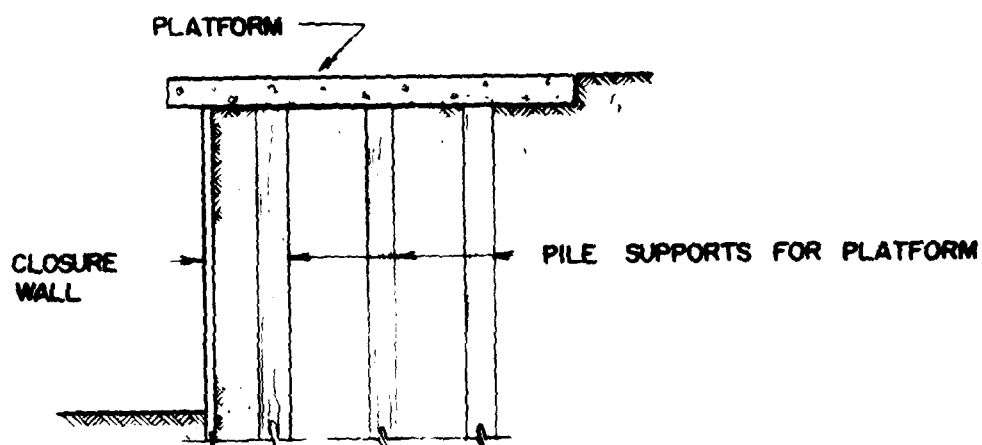
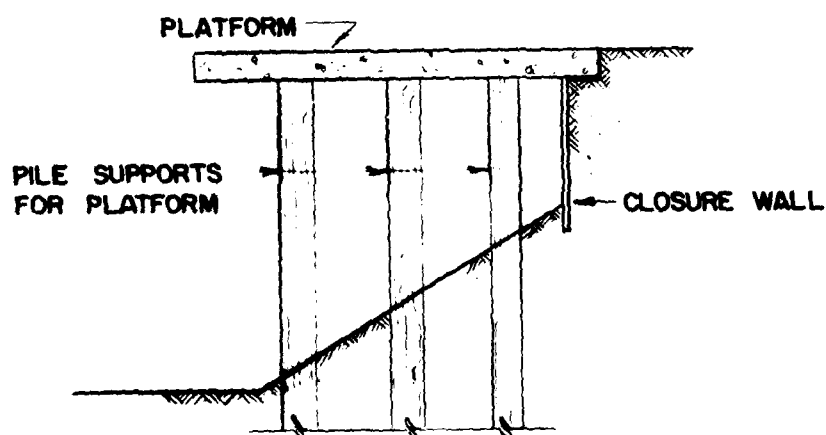


FIGURE 10
Relieving Platform



A. REDUCTION IN LATERAL PRESSURE DUE TO WALL FRICTION APPLIES



B. REDUCTION IN LATERAL PRESSURE DUE TO WALL FRICTION DOES NOT APPLY

FIGURE 11
Reduction in Pressure on Closure Wall Due to Wall Friction
25.4-20

f. Soft Bottom. (See Figure 12.) Where a soft bottom creates problems with developing adequate toe resistance, consider excavating and replacing the soft material or strengthening the material by use of:

- (1) Sand blanket.
- (2) Sand drains (which surcharge and waiting period).
- (3) Compaction piles.
- (4) Heavy rock fill which will penetrate the soft material.

3. SPECIAL MEASURES. Where a high (deep) wall, heavy surcharge, or poor soil conditions require exceptional bending strength of the front wall, consider the following special measures:

a. Use of Lightweight Material. Slag or shell, for example, to fill behind the wall. This reduces the lateral pressure acting on the wall. (See Figure 13.)

b. Multiple Levels of Anchors. (See Figure 6, type E.) This requires the use of divers to bolt sheets to lower wales which is facilitated by use of inside wales. The capacity of the sheeting should be estimated by plastic analysis as yield conditions are likely to occur locally in both sheeting and wales. The basic reason is that the sheeting will not be plumb nor will the wales be straight. Excess toe resistance and anchor rod capacity is required to compensate for the uncertainty of the distribution of lateral resistances. Special care is required to equalize the tension in the tie rods.

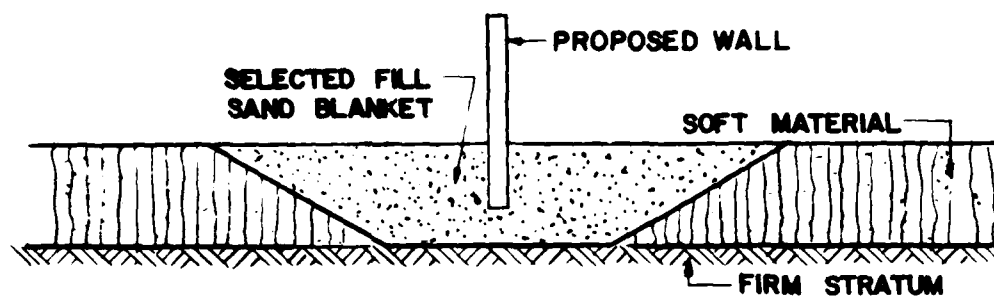
c. Use of Non-Domestic or Built-up Sections. Figure 14 illustrates some steel sections which are available from non-domestic sources and some devices for strengthening commercially available domestic materials.

d. High-Strength Sheet Piling. Steel sheet piling with yield strengths of 50,000 psi, or greater, are commercially available.

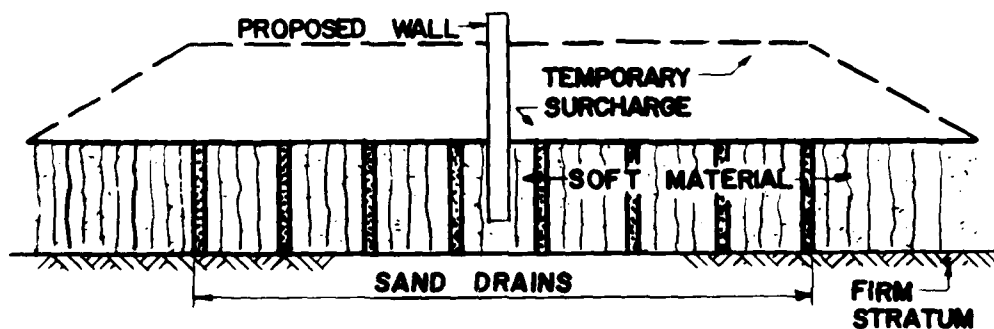
e. Modification of Characteristics of Soil Behind Wall. The characteristics of the upland fill may be modified by interposing a dike or blanket of better materials. (See Figure 15.)

f. Fixation of Tops of Sheet Piling. (See Figure 16.) This scheme reduces the moment in the sheet piling by fixing the upper end as well as the lower end. In effect it creates a fixed-end beam.

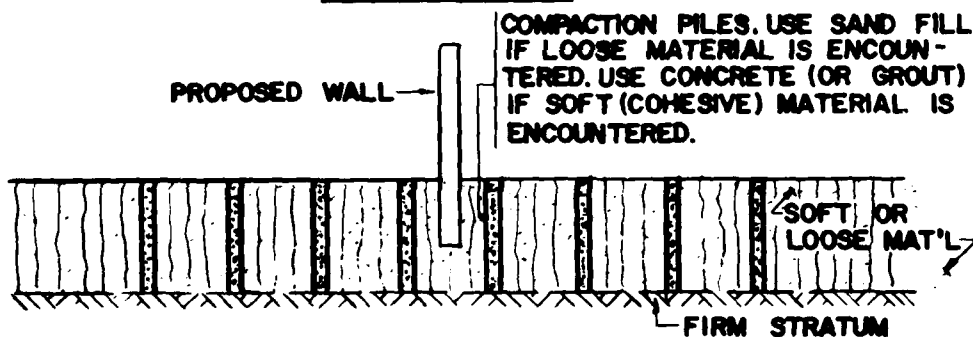
4. TYPES OF FRONT WALL. (See Figure 17.)



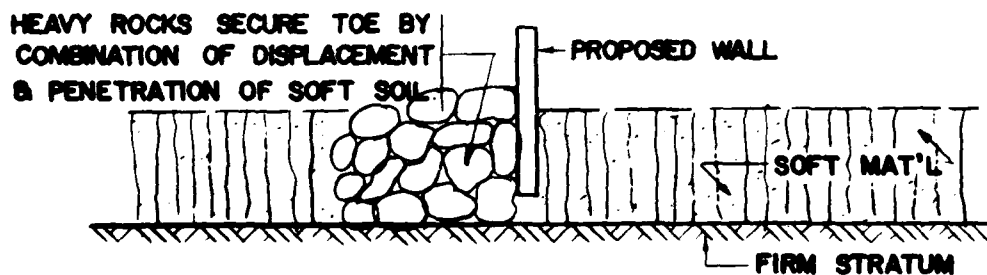
A) SAND BLANKET



B) SAND DRAINS

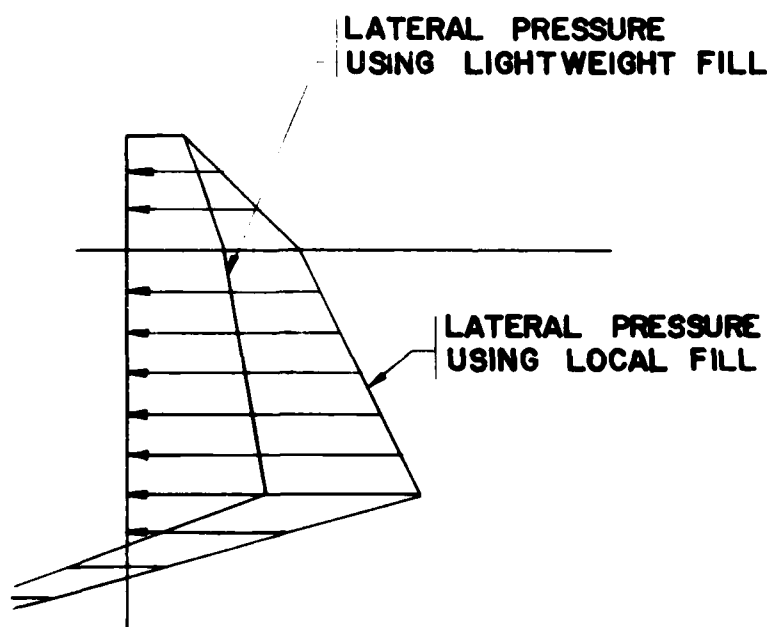
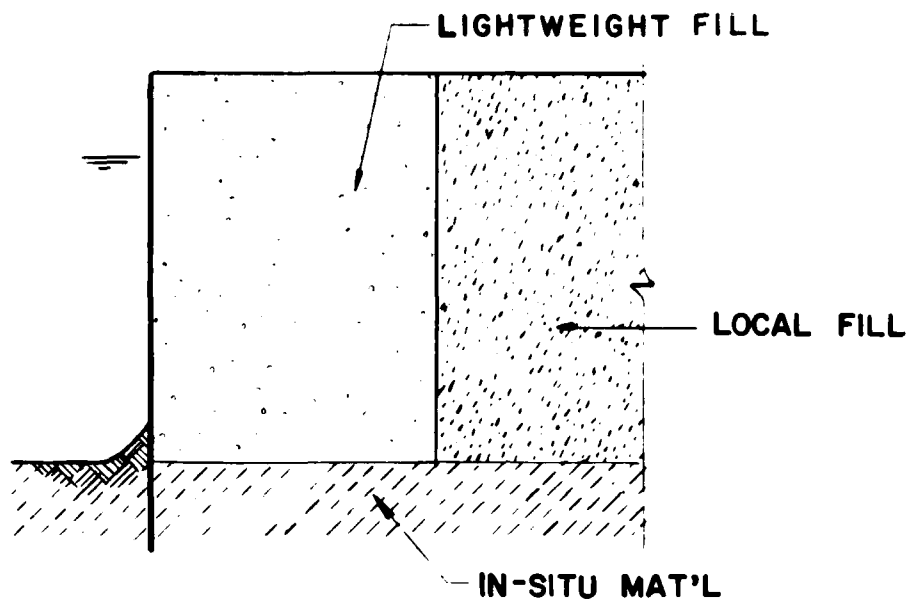


C) COMPACTION PILES



D) HEAVY ROCK FILL

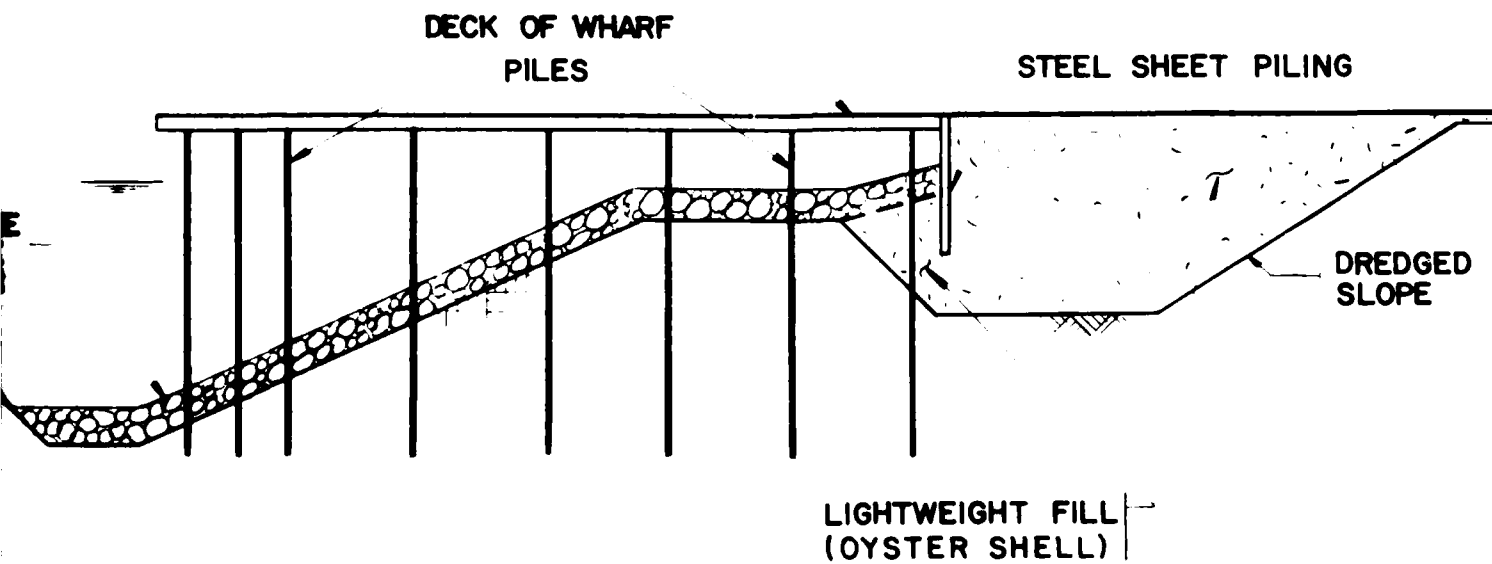
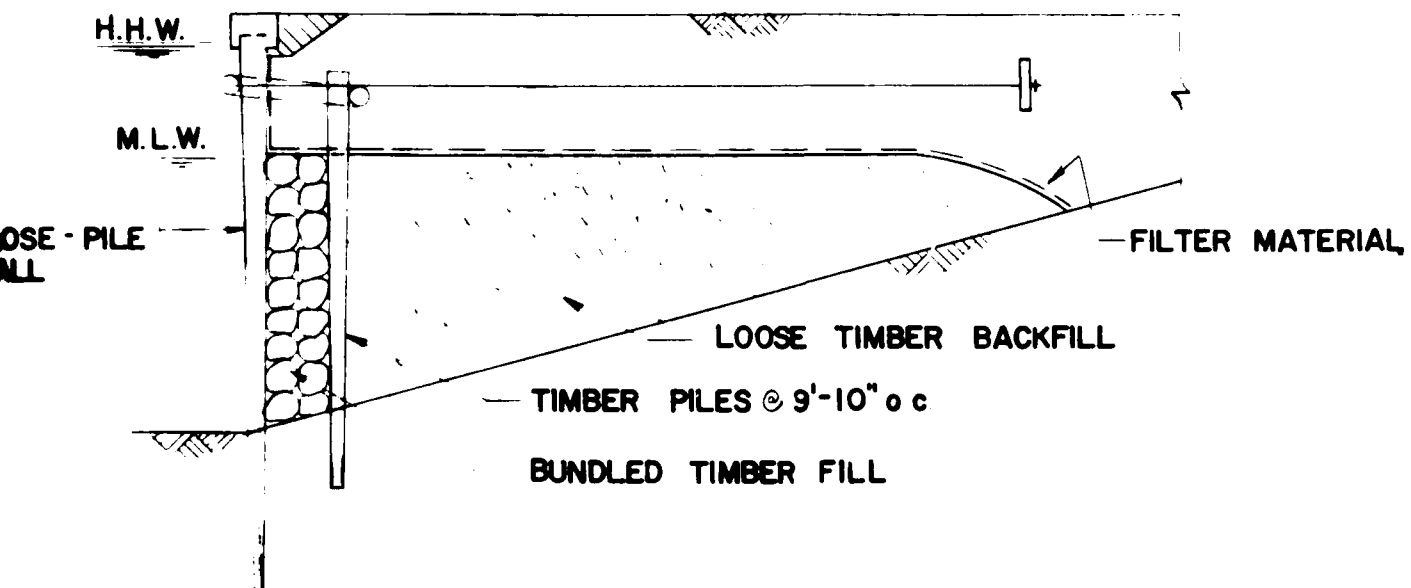
FIGURE 12
Construction in Soft Material



A.) THE PRINCIPLE

COARSE
STONE
LAYER

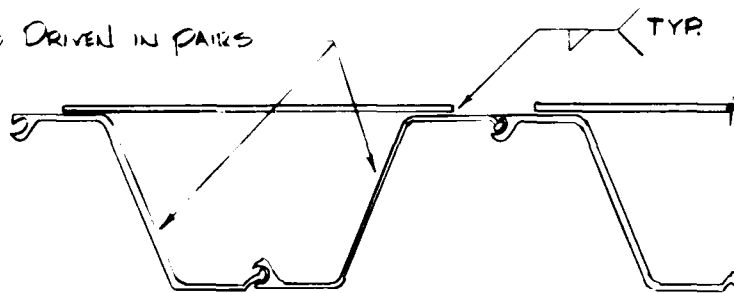
B.) SOME AC



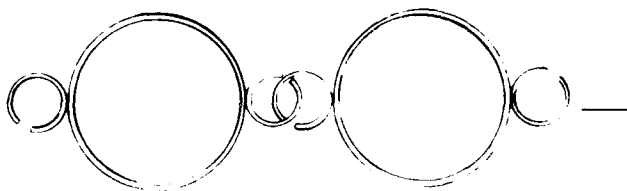
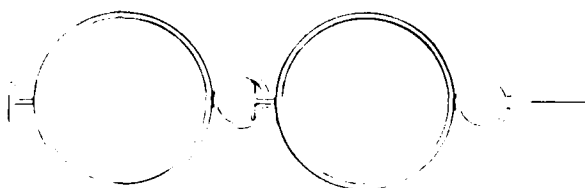
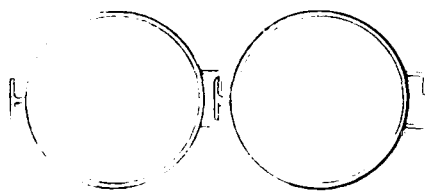
SOME ACTUAL EXAMPLES

FIGURE 13
Use of Lightweight Material

SHEETS DRIVEN IN PAIRS

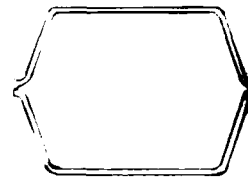


A. SECTION MODULUS INCREASED BY PLATING

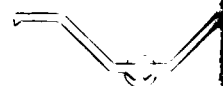


TYPICAL TYPES
OF INTERLOCKS

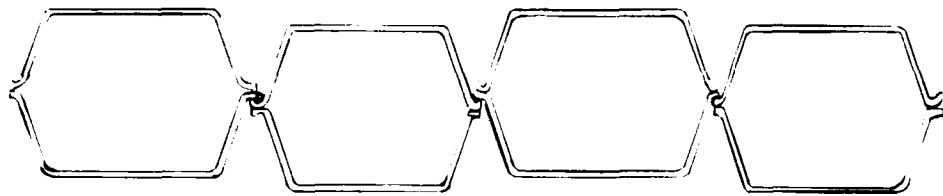
D. PIPE PILES



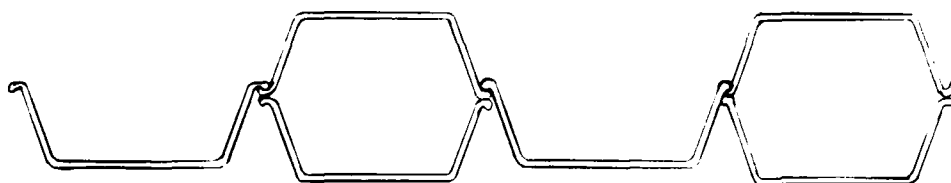
C. M



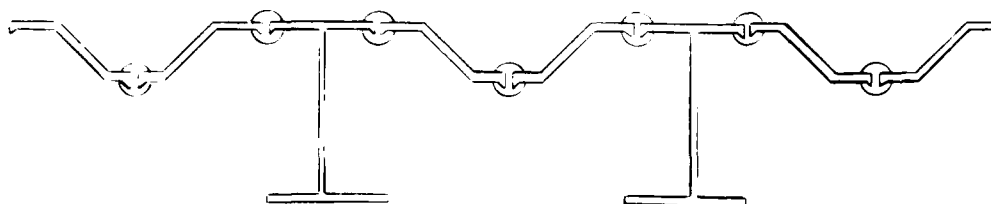
E. WALL WITH



B. BOX PILES



C. MODIFIED BOX PILE DESIGN



KING PILE

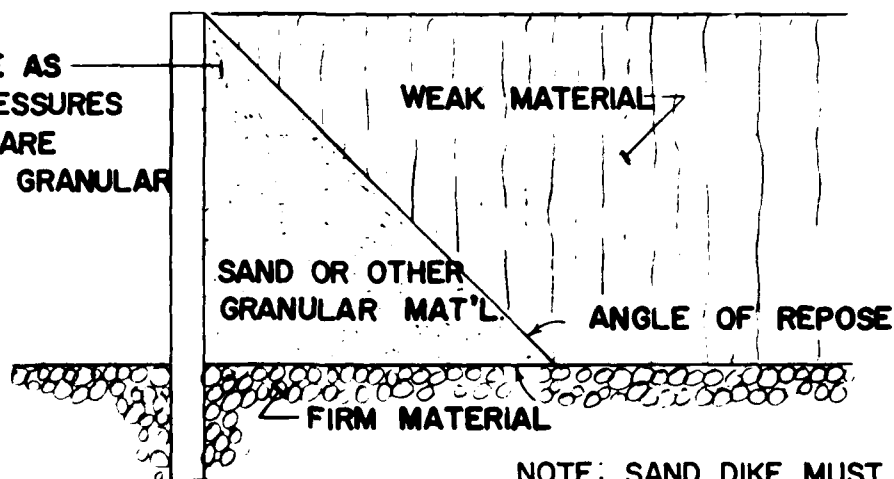
NOTE:

AS OF 1979, TYPES
B, C, D & E REQUIRE
SECTIONS ROLLED
BY FOREIGN MILLS.

E. WALL WITH INTERLOCKS ROLLED INTO KING PILES

FIGURE 14
Special Types of
Bulkhead Sheeting

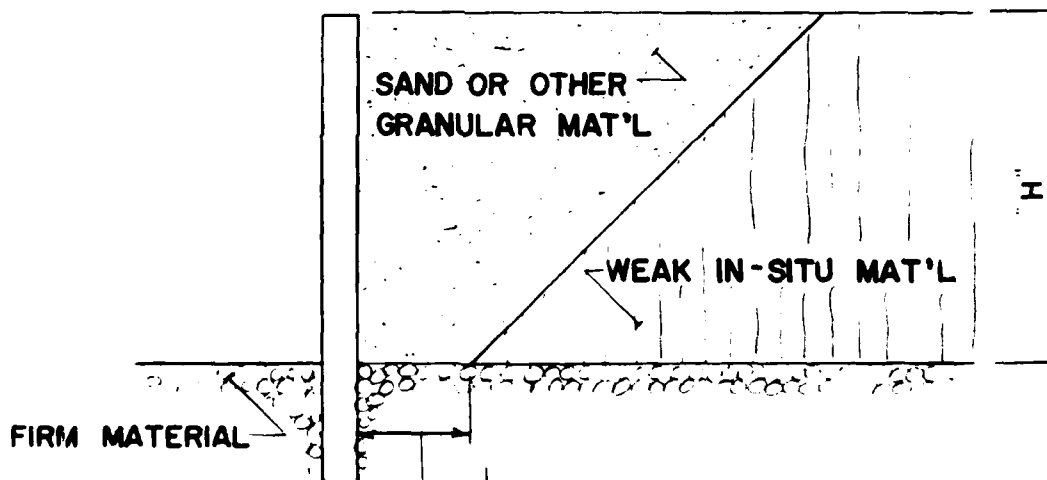
FOR SAND DIKE AS SHOWN, THE PRESSURES ON THE WALL ARE THOSE OF THE GRANULAR MATERIAL



NOTE: SAND DIKE MUST REST ON FIRM MATERIAL.

SAND DIKE

(USED WHERE EXISTING BOTTOM IS DEEP, OR WHERE GRANULAR FILL IS COSTLY)



IF THIS DIMENSION IS "H" THE PRESSURES ON THE WALL ARE THOSE OF THE GRANULAR MATERIAL.

SAND BLANKET

(USED WHERE BERTHING DEPTH MUST BE OBTAINED BY DREDGING INTO IN-SITU SOFT MATERIAL)

FIGURE 15
Sand Dike and Sand Blanket

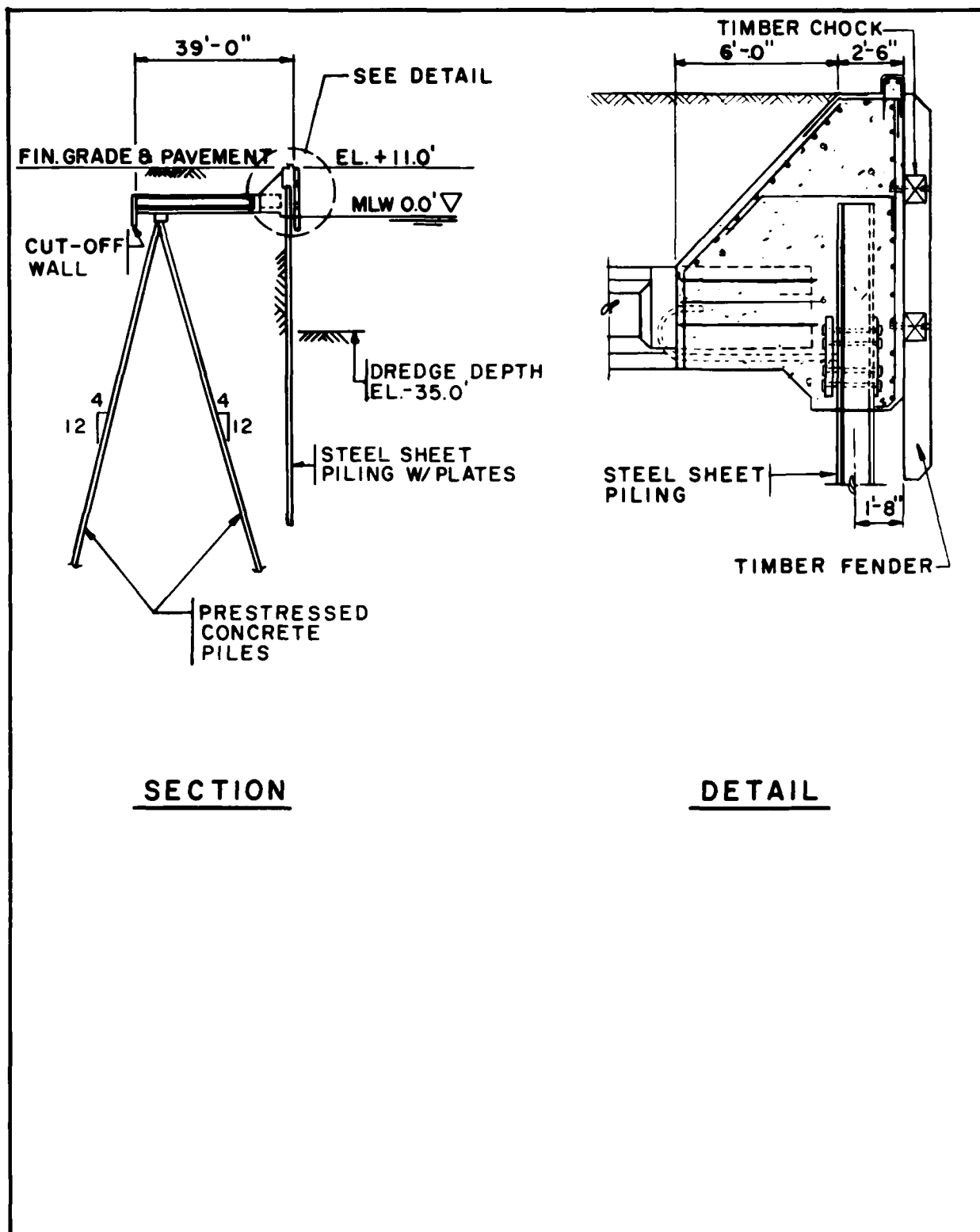
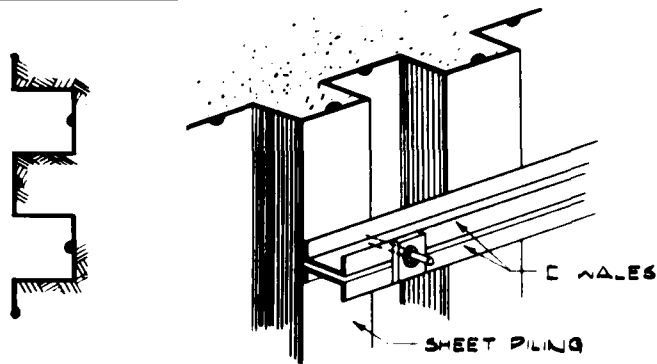


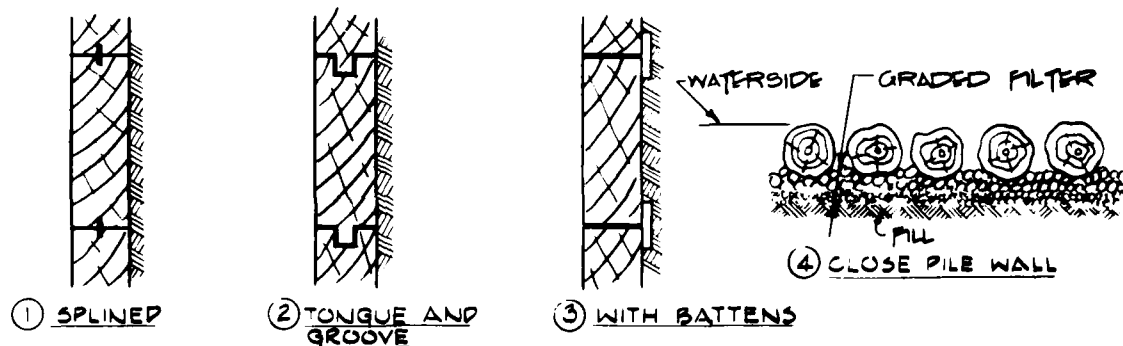
FIGURE 16
Sheet Piling with Fixed Ends



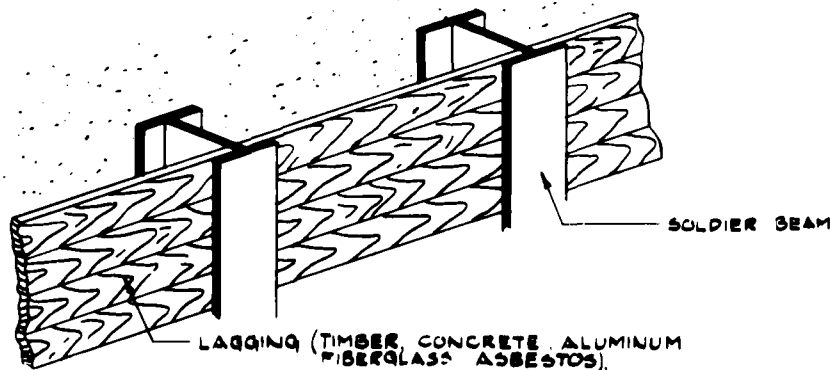
NOTE COVER PLATES CAN BE ADDED TO INCREASE BENDING RESISTANCE

NOTE:
CONVENIENT COMPROMISE IS TO USE DOUBLE GRC JOINT ABOVE MUD LINE AND TONGUE AND GROOVE JOINT BELOW MUD LINE

A. STEEL SHEET PILING

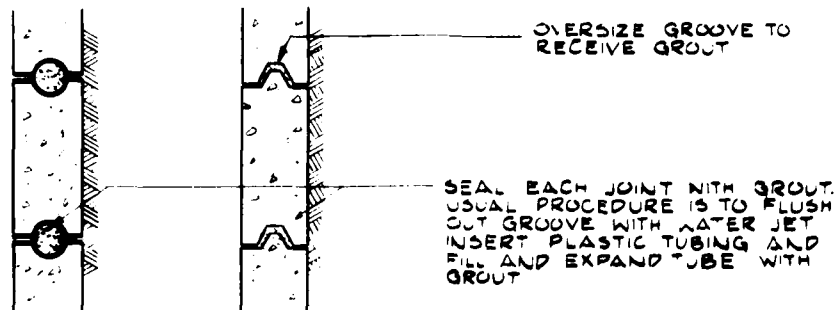


C. TIMBER WALL



E. SOLDIER BEAM AND LAGGING

MENT COMPROMISE
E DOUBLE GROOVE
BOVE MUD LINE
NGUE AND GROOVE
BELOW MUD LINE.



DOUBLE GROOVE JOINTS

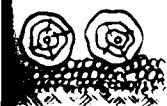
DIFFICULT TO MAINTAIN ALIGNMENT

TONGUE AND GROOVE JOINTS

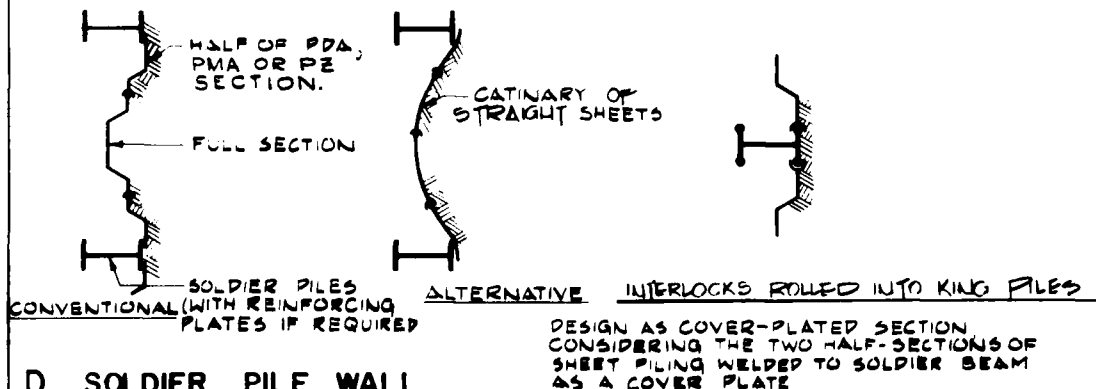
(BETTER ALIGNMENT)

B. PRECAST CONCRETE SHEET PILING

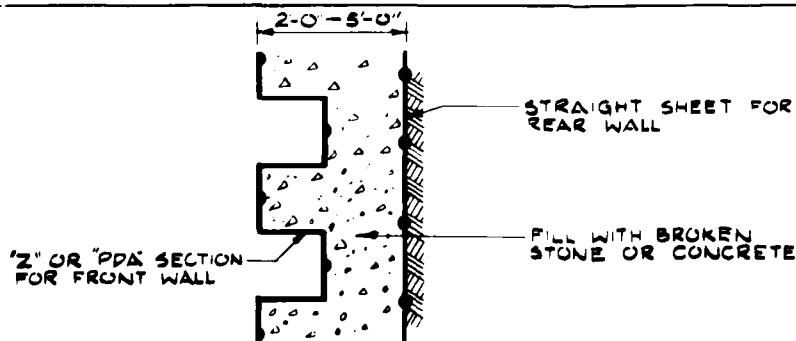
WALL FILTER



WALL



D. SOLDIER PILE WALL



F. DOUBLE WALL

DESIGN AS A DEEP BEAM WITH SHEET PILING ACTING AS FLANGES AND STONE OR CONCRETE FILL ACTING TO RESIST WEB SHEAR

FIGURE 17
Types of Front Wall

5. SELECTION FACTORS - TYPE OF FRONT WALL.

a. Sheet Piling (Figure 17, Types A, B, and C). This type of construction is the usual selection and should be given primary consideration even if the use of coverplates to strengthen available rolled sections is required. The selection of steel, timber or concrete (for low walls, aluminum, fiberglass, and corrugated asbestos may be considered) is a matter of relative cost. For concrete or timber sheet piling, which displace a large volume of soil during installation, consideration must be given to achieving the required toe penetration without excessive driving and damage to the sheets. Jetting often is required.

b. Soldier Pile Wall (also called "King" Pile Wall). Where the strength of available sections of sheet piling is insufficient for the proposed height of wall and loading, consider a soldier pile wall (Figure 17, Type D). By using heavy soldier beams, very large bending capacities can be achieved. The sheeting between the soldier piles is draped to act as a catenary (in tension). In the case of the PZ, PDA, and PMA sections, pure catenary action is not achieved. The fill "arches" between the soldier beams so that the sheeting gets little load. The sheeting is not "designed". For normal spacing of the soldier piles (about 6 to 12 feet), and assuming the soil behind the wall does not consist of very soft clay or silt, minimum commercial sections of sheet piling are adequate.

c. Soldier Beams and Lagging. Sometimes a bulkhead can be constructed in the dry. An example is when dredging is to be done after the wall has been completed. In such a case, use of soldier beams and lagging often is a more economical solution than the use of sheet piling. One of the reasons is that the lagging can be virtually any material. Timber, concrete, aluminum, galvanized steel, corrugated fiberglass, and corrugated asbestos have all been used. As with the soldier pile wall, arching between the soldier beams reduces the pressures acting on the lagging so that light-weight sections can be employed. Theories as to pressure acting on lagging vary from an assumption of full arching wherein pressures may be estimated by considering the soldier beams as a series of silo walls (see Figure 18) to assumptions of partial arching. In its simplest form, partial arching is estimated by applying a reduction factor (often $1/3$ to $1/2$) to the basic trapezoidal pressure diagram. For timber lagging, assuming the use of commercial lumber and not stress graded lumber, the recommendations in Table 1 may be followed.

d. Close-Pile Wall. (See Figure 17, Type C4.) This type of front wall construction once was common and still is economical where logs can be inexpensively obtained. The problem is that the logs (piles) do not fit well together and, despite the best efforts to seal the openings in the wall with various kinds of filters and sheathing, experience demonstrates that loss of backfill is a virtual certainty.

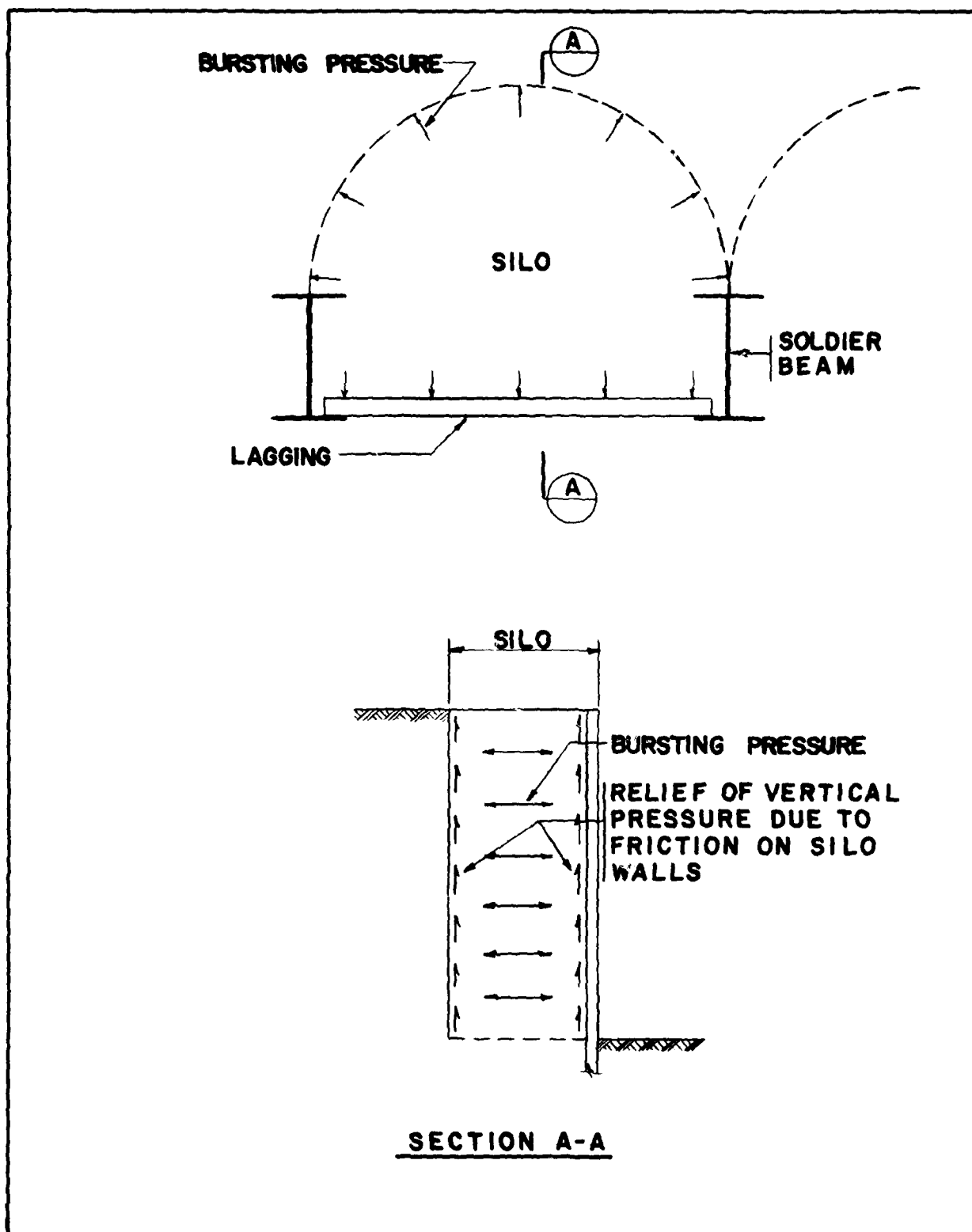


FIGURE 18
Silo Walls

TABLE 1
RECOMMENDED THICKNESSES OF WOOD LAGGING

	Soil Description	Unified Classification	Depth	Recommended Thicknesses of Lagging (roughcut) for Clear Spans of					
				5'	6'	7'	8'	9'	10'
COMPETENT SOILS	Silts or fine sand and silt above water table	ML, SM-ML							
	Sands and gravels (medium dense to dense).	GW, GP, GM, GC, SW, SP, SM	0' to 25'	2"	3"	3"	3"	4"	4"
	Clays (stiff to very stiff); non-fissured.	CL, CH	25' to 60'	3"	3"	3"	4"	4"	5"
	Clays, medium consistency and $\frac{XH}{Su} < 5$.	CL, CH							
DIFFICULT SOILS	Sands and silty sands, (loose).	SW, SP, SM							
	Clayey sands (medium dense to dense) below water table.	SC	0' to 25'	3"	3"	3"	4"	4"	5"
	Clays, heavily over-consolidated fissured.	CL, CH	25' to 60'	3"	3"	4"	4"	5"	5"
	Cohesionless silt or fine sand and silt below water table.	ML; SM-ML							
POTENTIALLY DANGEROUS SOILS	Soft clays $\frac{XH}{Su} > 5$.	CL, CH	0' to 15'	3"	3"	4"	5"	--	--
	Slightly plastic silts below water table.	ML	15' to 25'	3"	4"	5"	6"	--	--
	Clayey sands (loose), below water table.	SC	25' to 35'	4"	5"	6"	--	--	--

Note

- * In the category of "potentially dangerous soils", use of lagging is questionable.

From "Lateral Support Systems and Underpinning", FHWA-RD-Report 75-128. (Federal Highway Administration, Offices of Research and Development, Washington, D.C. 20590). Available to Public through National Technical Information Service, Springfield, Va. 22161.

e. Double Wall. (See Figure 17, Type F.) This is a variation of the soldier pile wall. It can develop great strength.

6. MATERIALS FOR FRONT WALL CONSTRUCTION. Use of steel, concrete, and timber is common. General criteria for use in the design and detailing of such construction are presented in DM 25.6 and paragraph 9. Other materials in occasional use include:

- (1) Galvanized corrugated sheet metal.
- (2) Corrugated fiberglass.
- (3) Corrugated aluminum.
- (4) Corrugated asbestos.

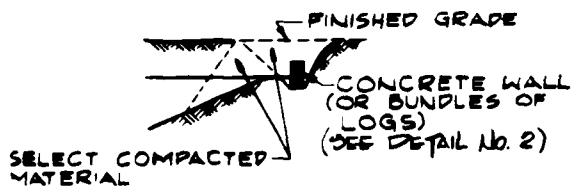
a. Corrugated Aluminum. Theoretically, aluminum should not be a durable sheeting material. Below the dredge line and on the filled face, the lack of oxygen should inhibit the formation of the usual protective oxide. However, the material reportedly has been used to construct thousands of feet of bulkhead. No special problems have been reported.

b. Corrugated Asbestos. Experience with corrugated asbestos suggests that freeze-thaw effects will cause significant deterioration. Use should be limited to tropical and semi-tropical climates. The material is brittle and thus not applicable for use where it is subject to impact or significant wave action.

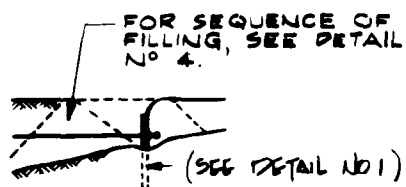
c. General. In general, experience with all of these materials is too limited to define their long-term durability. Under proper conditions, an adequate service life could be realized and their use may be considered. Design should be based on load factors as described in paragraph 9. The limited strength of available sections prevents their use as vertical sheeting in all but low walls. When used as lagging, they find application potential in medium and high-walls as well.

7. TYPES OF ANCHORAGE. (See Figure 19.)

8. SELECTION FACTORS - TYPE OF ANCHORAGE. Use simple concrete wall or sheet pile deadman wherever feasible. A pile supported anchorage, in general, is used only where it is necessary to provide support for the wall before the fill behind the wall can be built up to the anchor level. This occurs when the location is too close to the wall. (See Figure 19, Detail No. 4). For usual criteria for locating anchorage, there is ample room to provide for simultaneous development of anchorage resistance with build-up of pressure on the front wall.



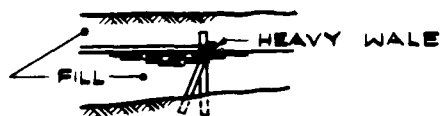
A. SIMPLE DEADMAN



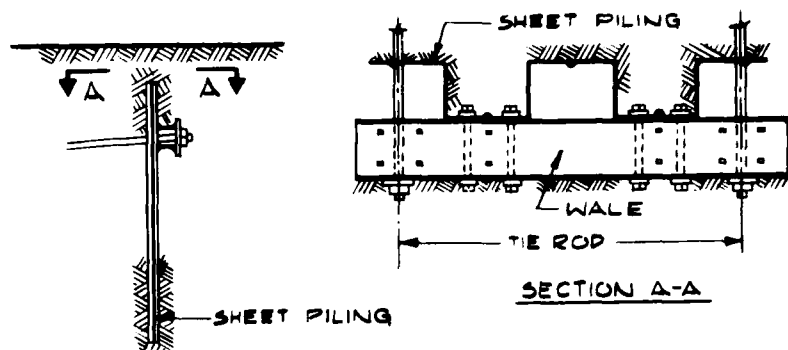
B. SHEET-PILE DEADMAN



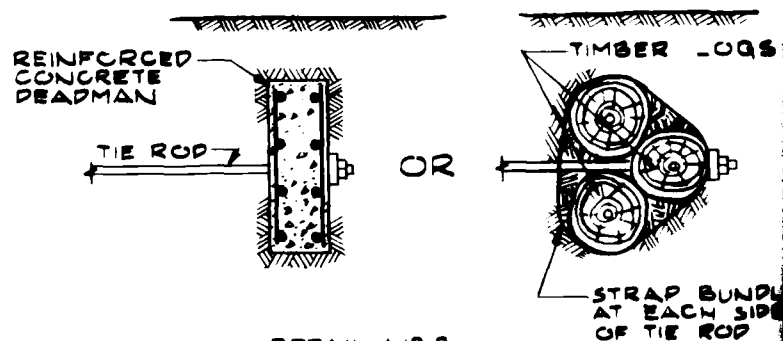
C. A-FRAME PILE ANCHORAGE
(SEE DETAIL NO. 3)



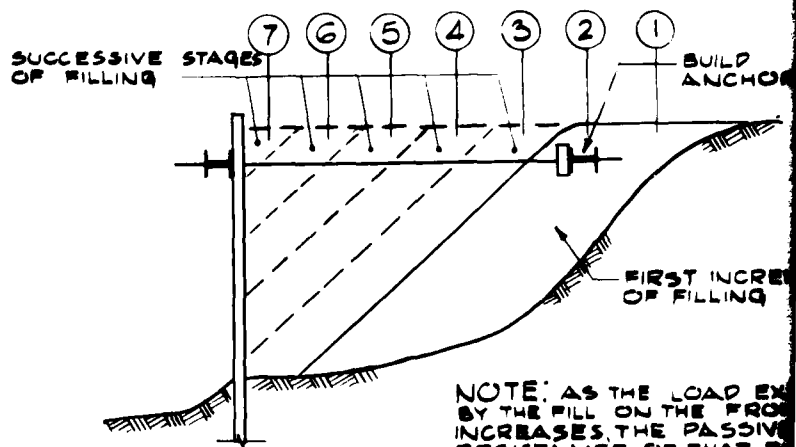
D. BATTERED-PILE ANCHORAGE



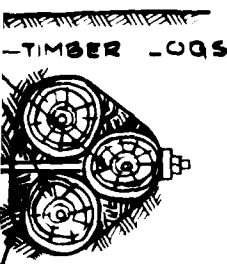
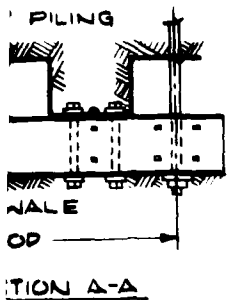
DETAIL NO. 1



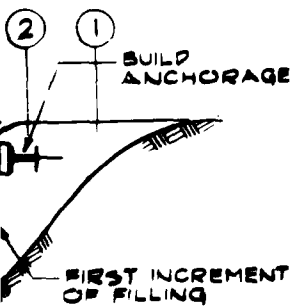
DETAIL NO. 2



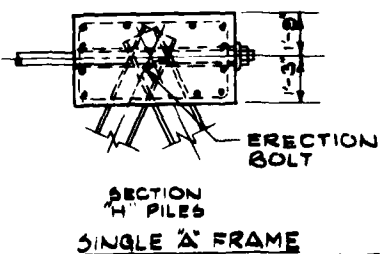
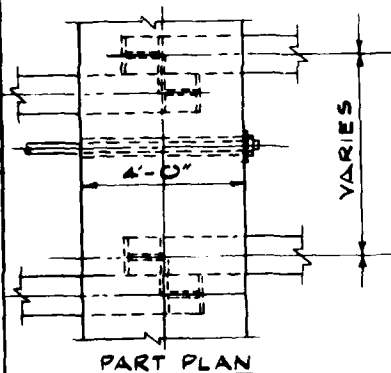
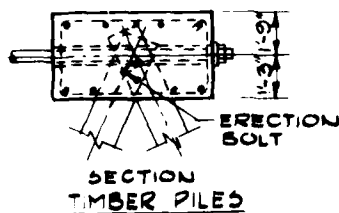
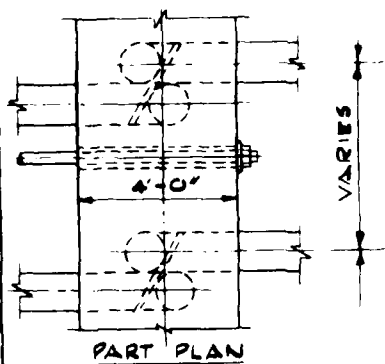
DETAIL NO. 4



STRAP BUNDLES
AT EACH SIDE
OF THE ROD

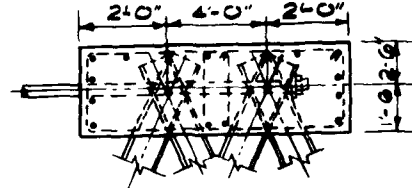
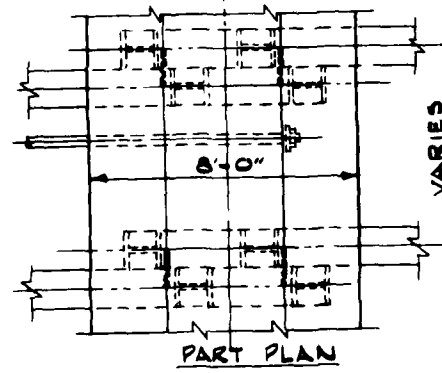
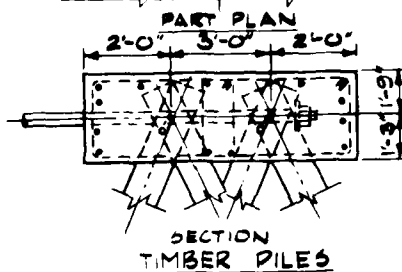
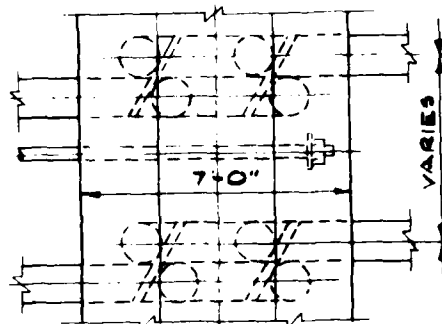


AS THE LOAD EXERTED
FILL ON THE FRONT WALL
DECREASES, THE PASSIVE
PRESSURE OF THAT FILL
ANCHORAGE INCREASES



SINGLE A FRAME

DETAIL NO 3



DOUBLE A FRAME

FIGURE 19
Types of Anchorage

9. ALLOWABLE STRESSES.

a. Front Wall Materials. For vertical sheeting, use allowable stress = $1.2 f$, where f is allowable stress given in DM-2 Series for Service Classification B, or alternatively, reduce overall load factor by 25 percent. For lagging, see paragraph 5.c.

b. Tie Rods, Fittings, Connections, and Anchor Wall. Use allowable stress = $0.75f$, where f is allowable stress given in DM-2 Series for Service Classification B, or alternatively, increase overall load factor by 33 percent.

(1) Numerous examples of failures of the components of a bulkhead anchor system and of failure due to displacement of the toes of the sheet piles have been reported. No instances of failure due to flexure of the sheeting are known to the Authors. In general, it appears that if a bulkhead has ample embedment of the toe and a reserve of strength in the anchorage, it can tolerate substantial deterioration and overstress in the sheeting. Therefore, the toe embedment of the wall and the design of the anchorage should provide a load (safety) factor of 2.0.

c. Deck Framing. Deck framing, track beams, or other members which function as direct supports for crane, railway, or truck loading shall be designed for Service Classification A. Other elements of support, wherein the impact effect is dissipated into a mass of soil (buried portions of piling, for example), shall be designed for Service Classification B criteria.

d. Vertical Load on Sheet Piling. (See DM-25.6.)

e. Construction Conditions. Allowable stresses under temporary construction loads shall be 20 percent greater than the values indicated above.

10. APPLICABLE METHOD OF DESIGN. The various common methods (theories) of the design of bulkheads differ in how they estimate the level of the lower point of inflection in the front wall. (See Figure 20.) For example, in the free-earth support method no lower point of inflection is assumed. In the fixed-earth support method (and the several empirical variations thereof), a lower point of inflection is assumed to occur at various levels at, and below, the level of the mud line in front of the wall. In a specific case, these different methods can yield vastly different results. (See Figure 19 of DM-25.6 for an example.) The following text suggests the limits within which each method is applicable, and it is intended to apply where the factor of safety against displacement of the toe of the wall is 2.0. If greater embedment is provided, a lower inflection point may develop even for cases where the

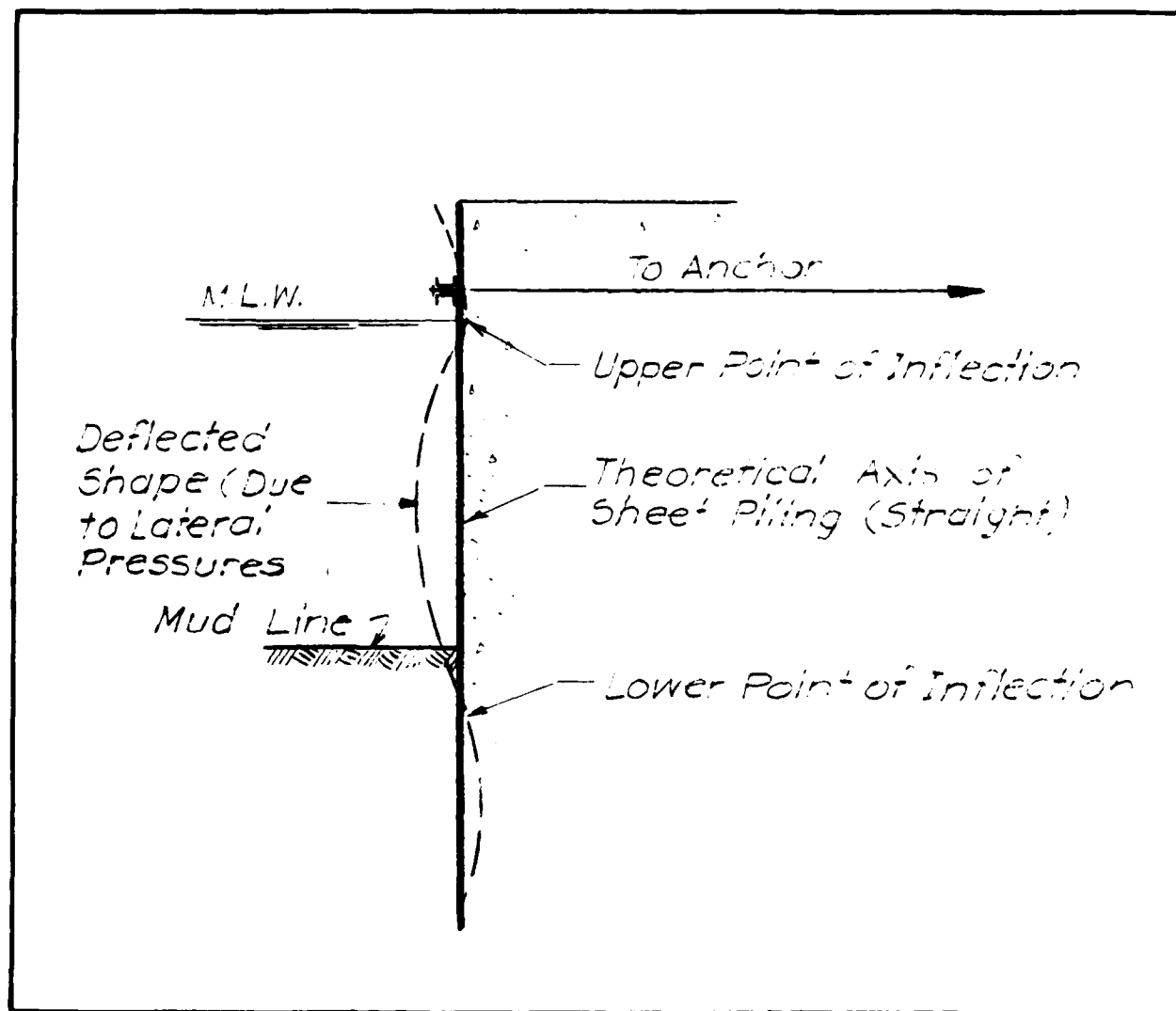


FIGURE 20
Deflection Curve for Bulkhead Sheet piling

free-earth method normally would be applicable. The free-earth support method is the most conservative and may be followed in cases of doubt. For details of these methods, reference is made to DM-7 on the design of earth-retaining structures. It is not intended that the discussion of these methods preclude recourse to other design procedures (Danish Rules, et al) where applicable, or to any rational method of design which considers arching and creep effects.

a. Toe of Wall Embedded in Soft to Medium Fine Grained Soil. Use the free-earth support method.

b. Toe of Wall Embedded in Loose Sand-Sand Behind Wall. For dredged wall use free-earth support method with moment reduction for flexibility. For backfilled wall, use free-earth support method without moment reductions.

c. Toe of Wall Embedded in Medium to Compact Coarse Grained Soil. For steel or timber wall, assumed hinge at the dredge line. For the case where medium to compact material is overlaid by shallow depth of soft or loose material, assume hinge at top of medium to compact material. For a concrete wall, use the free-earth support method.

d. Toe of Wall Embedded in Stiff, Non-Sensitive Fine Grained Soil. Locate hinge (by trial and error) so that the value of:

$$\text{Equation: } \frac{CxD}{R'_B} \text{ or } \frac{CxD}{R_B} \geq 4.7 \quad (4-1)$$

Where: C = Shear strength of the soil below dredge level.

D = Depth below hinge.

R_B or R'_B = Reaction at hinge.

This method is limited to cases where the vertical effective pressure at the dredge line is less than $2C$. (See Figure 21.)

11. DETAILED DESIGN CONSIDERATIONS. General details of design shall conform to the requirements of DM-25.6 and to the requirements of DM-2 Series.

a. Deadmen and Sheet Pile Anchors. Design according to the requirements of DM-7.

b. Pile Supported Anchors. Design shall conform to the requirements of DM-7.

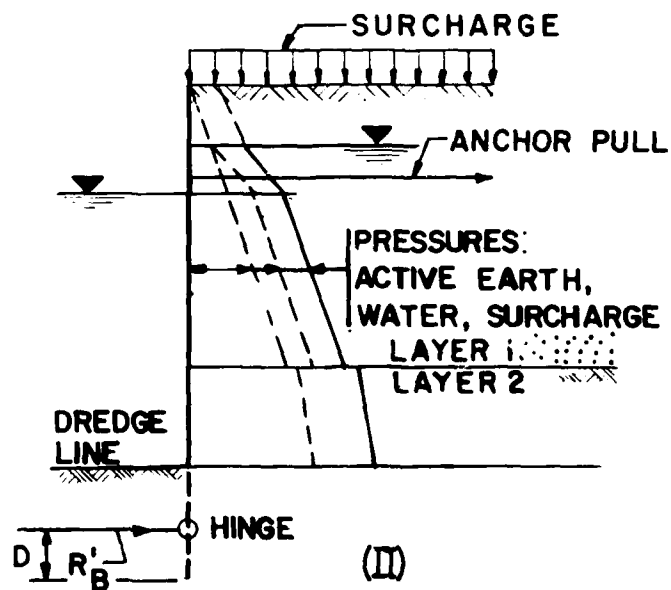
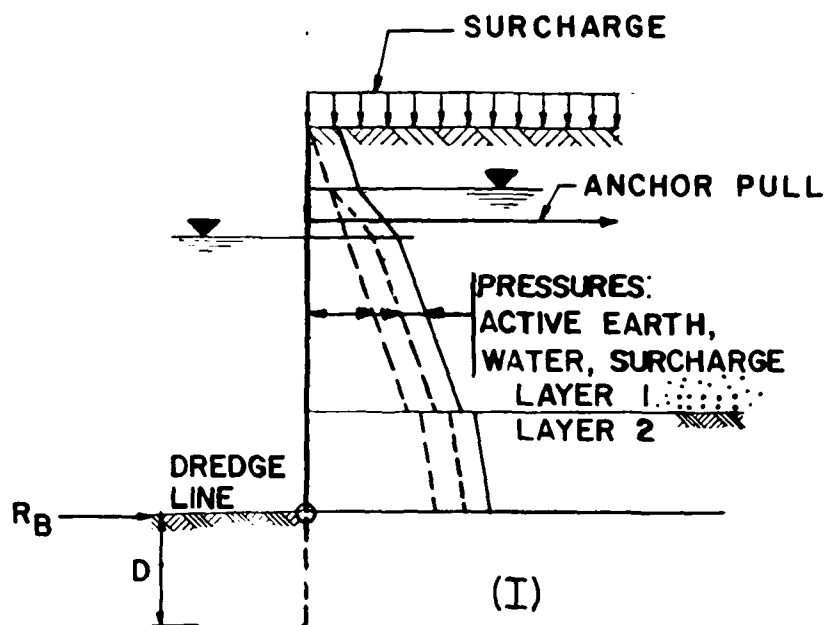


FIGURE 21
Penetration in Stiff, Nonsensitive Fine-Grained Soil

c. Wales Wales should be located at a level which minimizes the moment in the sheet piling. Usually, this means as low a level as is economical. Generally, the wales are set at mean low water, as a compromise between the cost of installing the anchor system and the cost of (moment in) the sheet piling. Another advantage of setting the wales near mean low water is that the tie rods are in permanently saturated ground. This reduces the corrosion rate in the portions of the tie rods behind the wall. However, the wales, the projecting end of the tie rods and the bolts, plates, and washers on the outside face of the wall are in a zone of active corrosion and should be sized generously. Where required, wales may be set at lower levels, but levels more than 2 feet below mean low water require installation by divers. (See Section 4, paragraph 3.b.)

d. Tie Rods.

(1) Threaded portions of tie rods should be upset.

(2) Tie rods and all appurtenances shall be protected against corrosion in accordance with the requirements of NAVFAC Guide Specification TS-09809. If this is done, experience suggests that cathodic protection is not required unless special circumstances of chemical activity or stray current exist. Deterioration of the tie rods is concentrated in the 3 to 5 foot section adjacent to the bulkhead and special protection should be provided in that location. In general, do not use wire rope for tie rods.

(3) Where tie rods are long, vertical intermediate supports shall be provided at maximum 30-foot centers to prevent sagging. Consider use of a box over the tie rod to avoid loading the rod as the subsoil consolidates.

e. Protection Against Impact of Berthing Vessels. Where berthing is to be provided at a bulkhead, wales should be located on the inboard face of the piling. If located on the outboard face, exercise special care to assure protection against damage due to collision. If vessels with protruding propeller guards or stern planes (such as submarines) are to be berthed against a bulkhead, they must be fended off by camels or by a projecting cap, or other means so that the protuberances do not contact the front wall.

f. Wall Movements. Some wall movement after construction should be anticipated. Accommodations for these movements should be made. In general, wall movement is small and occurs shortly after completion of construction. In the case of a cantilever wall, movements will be progressive and may continue for several years. (See Section 4, paragraph 2a.)

g. Scour at Toe. Consider possible removal of material at toe of wall by propeller swash or scour.

h. Future Dredging. A bulkhead design is sensitive to increase in the height of the exposed face. Possible future dredging requirements must be carefully considered as it is difficult to strengthen a bulkhead once it has been built.

i. Drainage of Backfill. Where the tidal range exceeds 4 feet, provide a blanket of drainage fill behind bulkhead sheeting, 2-inch diameter weep holes (every other sheet or about 30 inch spacing), and graded filter material behind each weep hole.

12. CONSTRUCTION PROCEDURES.

a. Where removal of soft material is contemplated, dredging should precede the driving of sheet piling.

b. Where existing material behind the bulkhead is to remain in place, it is advisable to dredge in front of the bulkhead after completion of the structure. This emphasizes arching in the material behind the wall and reduces bending stresses. Dredging adjacent to sheet piling after completion should be done in two or three vertical stages to avoid rapid changes and load differentials.

c. Fill behind wall in areas of broad extent so that the concentration of lateral pressure does not cause differential alignment along the length of the wall.

d. Consider compaction pressure due to the driving of support piles (relieving platform or track supports) behind the front wall. If dredging in front of the wall is done after the piles are driven, deflection of the wall will tend to relieve these pressures. Specify the driving sequence for such piles in order to avoid a progressive increase of the wedging effect.

e. Tie rods shall be pretensioned as uniformly as is practicable. It is emphasized, however, that uniform load in the tie rods is an unlikely occurrence. The provisions relating to allowable stresses in the anchor system are intended to provide for this situation. The implications are more general, however. The anchor system must be able to deform inelastically. Concrete wales and anchor walls should be reinforced on both faces and not simply in accordance with the theoretical moment diagram. The use of high strength steel in tie rods should be approached with caution to assure that the steel is capable of several percent elongation without fracture.

f. Where the anchorage depends on passive earth pressure, place and compact backfill around anchorage before filling against the bulkhead.

g. In the filling of a relieving platform type structure, the area at the back end of the platform should be filled to deck level, the deck placed over the batter piles, and filling continued to grade. This will provide load on the batter piles to assist in resisting the tension which will be caused by the tension in the tie rod. The deck area adjacent to the sheets may then be placed and fill completed.

h. When placing hydraulic fill, the discharge line should be located on or in front of the anchorage line. Drainage openings should be provided in sheet piles at about 100-foot intervals.

13. APPURTENANCES. Fender system, fittings, utility services, aids to navigation, and other appurtenances shall be provided. (See Related Criteria for applicable sources.)

Section 5. QUAYWALLS

1. TYPES OF CONSTRUCTION. General types of construction are shown schematically in Figures 22 and 23. Examples of actual constructions are shown in Figures 24, 25, and 26.

2. SELECTION FACTORS.

a. Water Depth. Theoretically, there is no upper limit to the depth of water in which a gravity structure can be constructed except that the height of a sheet pile cellular structure is limited by the tensile strength of the sheets and of the interlocks (bursting strength). However, with modern high strength materials, high capacity interlocks, and using a clover leaf form, depths greater than 50 ft. can be accommodated.

b. Maintenance. Steel sheet piling is subject to corrosion. Reinforced concrete may develop corrosion of the reinforcement. Timber is subject to attack by borers. Unreinforced concrete is subject to sulphate and other forms of chemical attack. Masonry structures require repointing of joints. In general, however, unreinforced concrete and masonry require the least maintenance.

c. General. Assuming adequate protection of timber (cribs) against borer attack, the factors cited above (water depth and maintenance) are minor. Selection is based on minimum first cost, with life-cycle cost an additional consideration when the use of steel sheet piling is contemplated.

d. Special Considerations Relative to Filled, Cellular Construction.

(1) Generally a filled, cellular structure is a poor selection if the fill in cells must consist of soft, cohesive soil. The reason is that high bursting pressures are developed. A second case is where the sheets are driven through soft, cohesive soils. If such soils are not removed from inside the cell, again a high bursting pressure is developed, but if said soil is removed from inside the cells, an inward pressure is developed which is likely to require a heavy internal bracing system.

(2) Generally a filled, cellular structure is a poor selection if sheets must penetrate hard or bouldery soils in order to reach required tip elevations, resulting in a tendency for sheets to drive out of interlock or to tear.

3. DETAILED DESIGN CONSIDERATIONS.

a. General Requirements. (See DM-25.6.)

b. Structural Design Criteria. Deck framing, track beams, or other members which function as direct supports for crane, railway or truck loading shall be designed for Service Classification A. Other elements of support wherein the impact effect is dissipated into a mass of soil (buried portions of piling, for example), shall be designed for Service Classification B criteria.

c. Filled, Cellular Construction

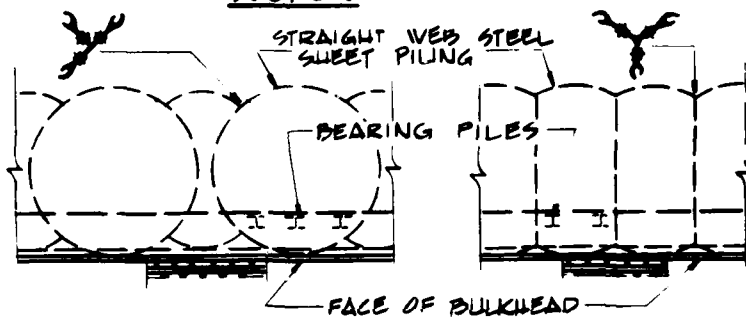
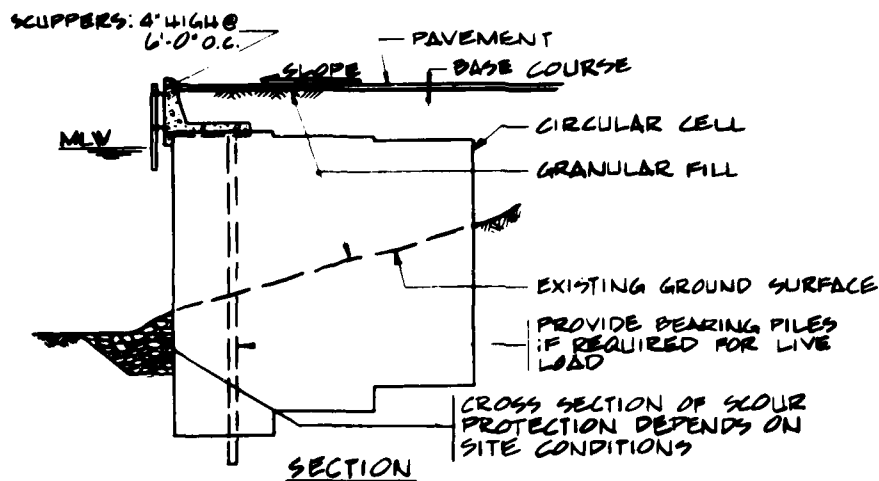
(1) Stiffen cells by capping sheet pile walls with concrete. (See Figure 27.)

(2) Do not rely on fill in cells to support slab. Fill in cells will settle and will settle differentially.

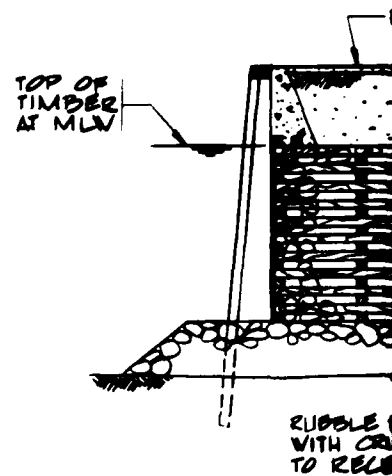
(3) Be cautious about driving displacement-type piles inside cells for support of trackage, utilities, or other purpose. Use non-displacement types.

(4) Be cautious about densifying soil in cells by use of compaction piles or vibrators.

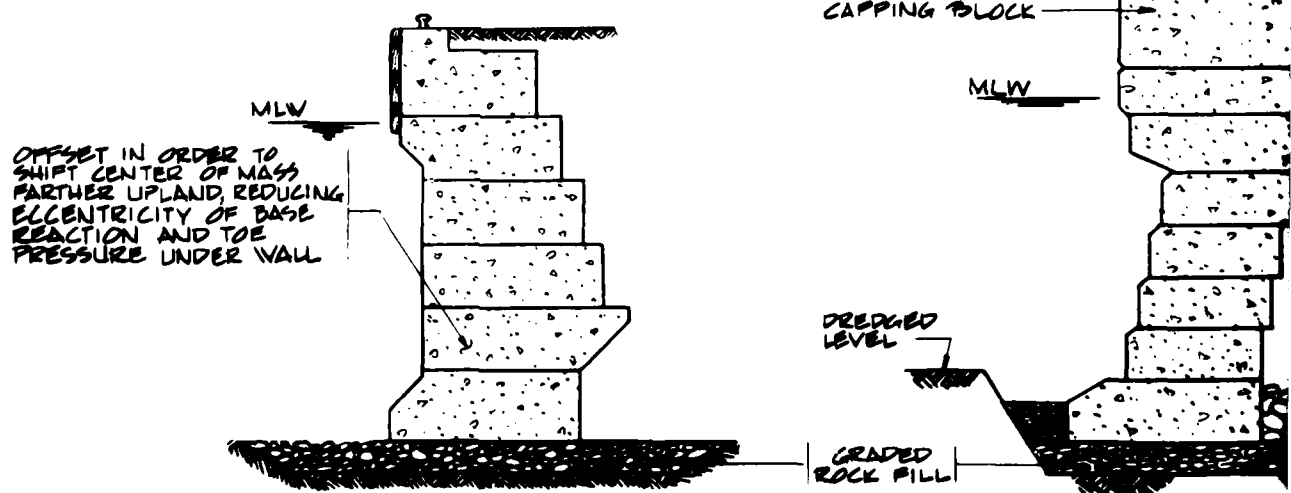
4. APPURTENANCES. Fender systems, fittings, and other appurtenances are to be provided as described for piers and wharves in DM-25.1. Utility services are to be provided as described for dockside utilities in DM-25.2. Aids to navigation are to be provided as described for harbors in DM-26.1.



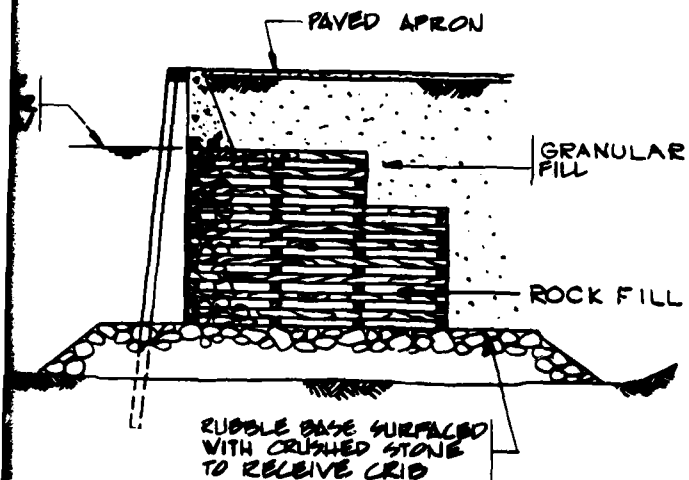
A. STEEL SHEET PILE CELLS



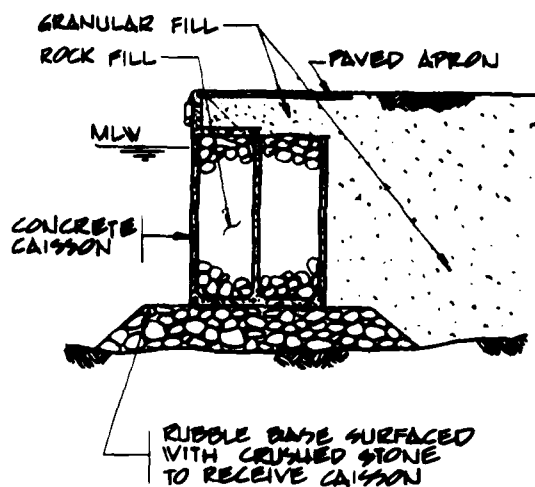
B. TIMBER



D. MASONRY (OR CONCRETE)



B. TIMBER CRIB



C. CONCRETE CAISSON

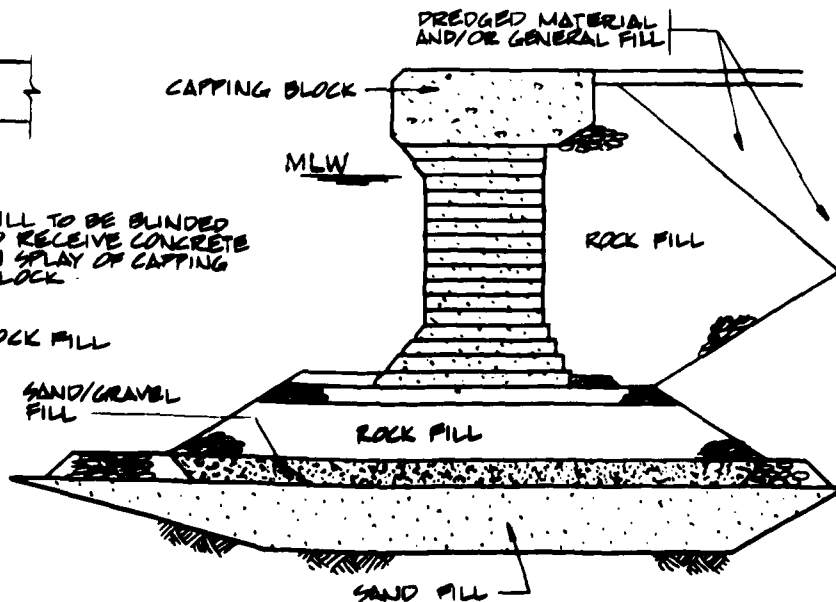
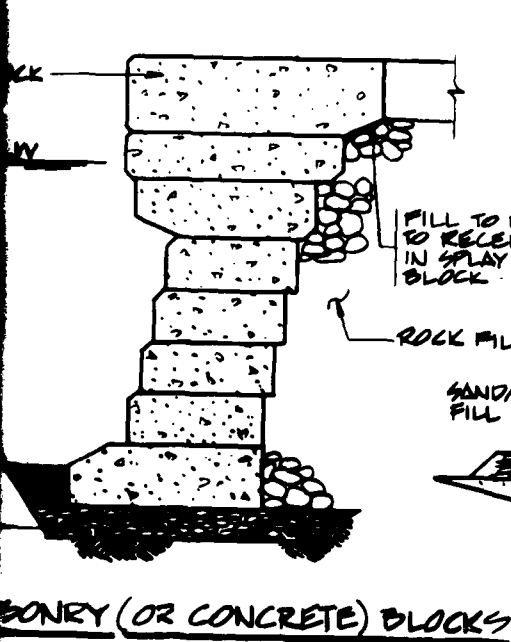
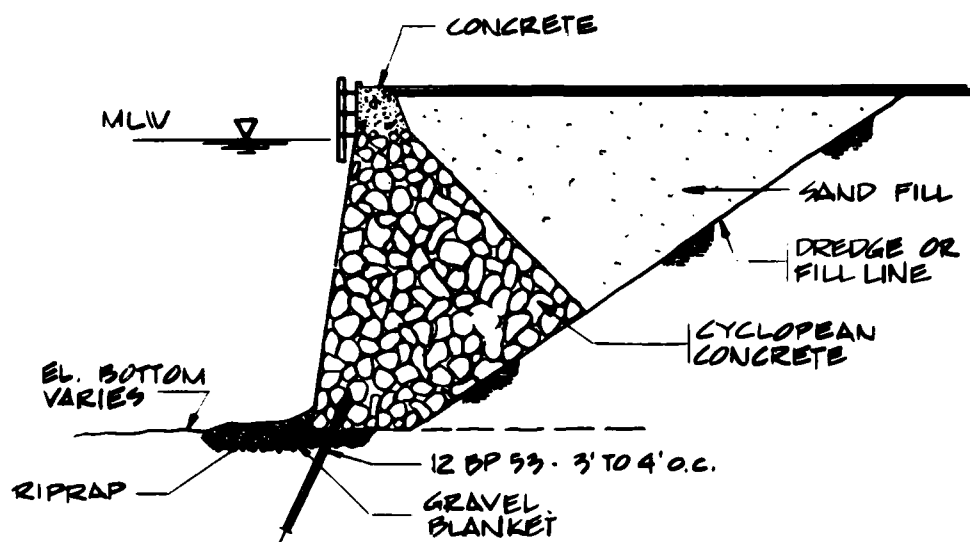
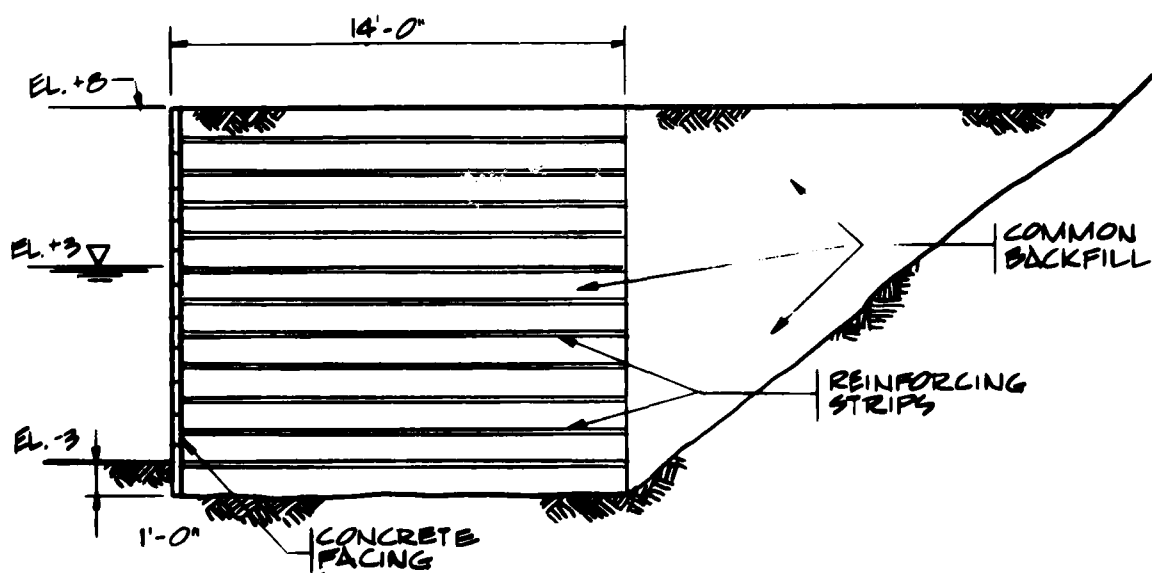


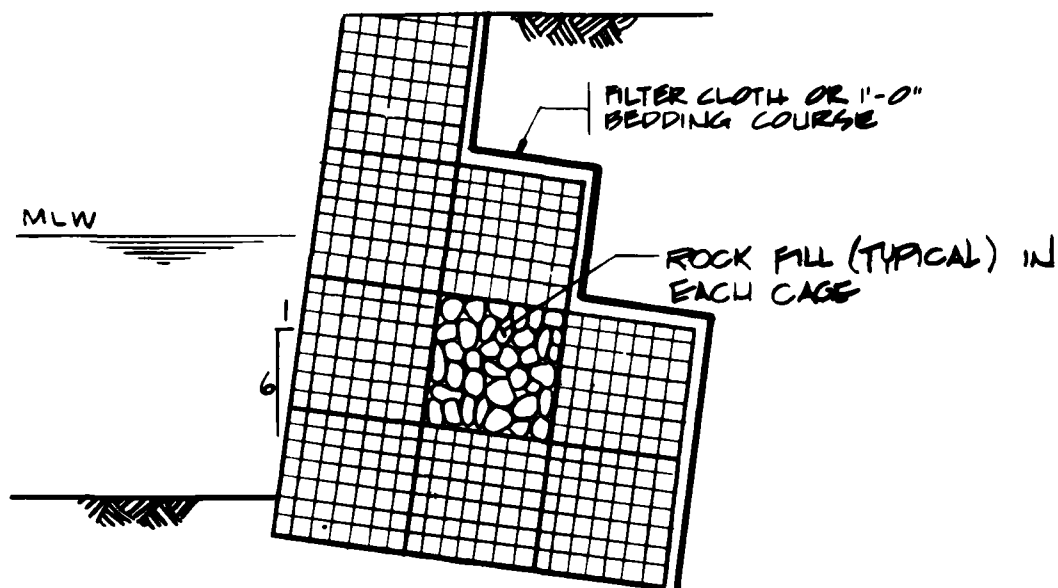
FIGURE 22
Types of Quaywalls (A Thru D)



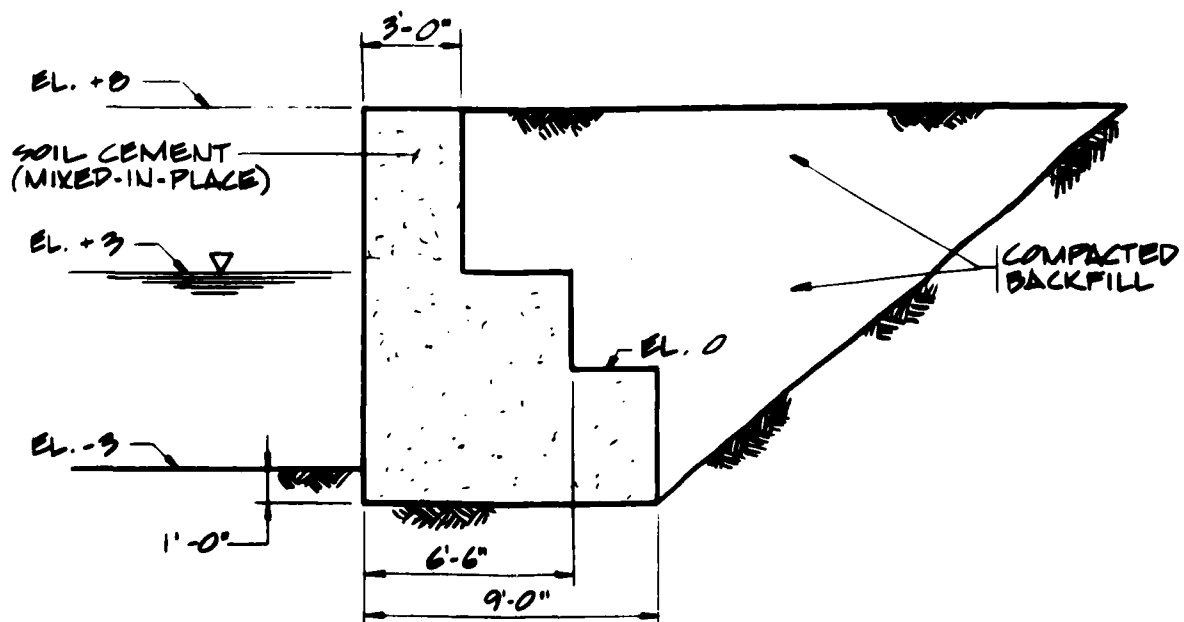
E. CYCLOPEAN CONCRETE



G. REINFORCED EARTH

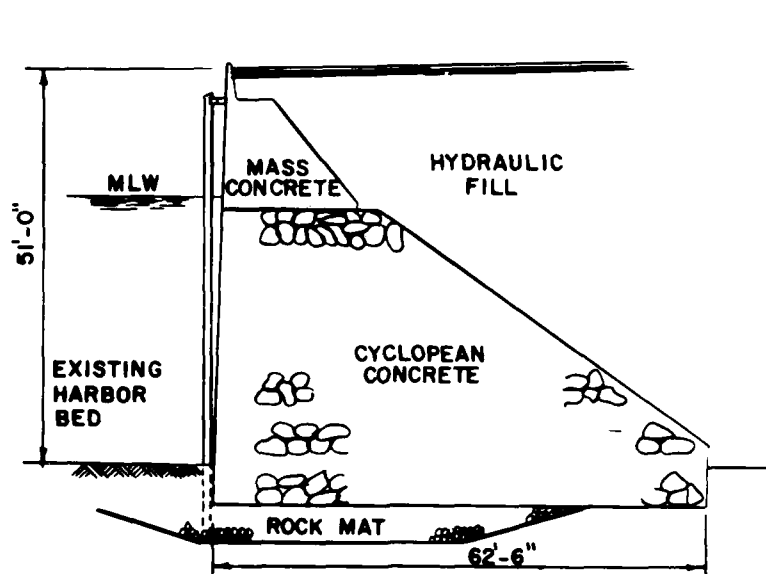


F. GABION WALL

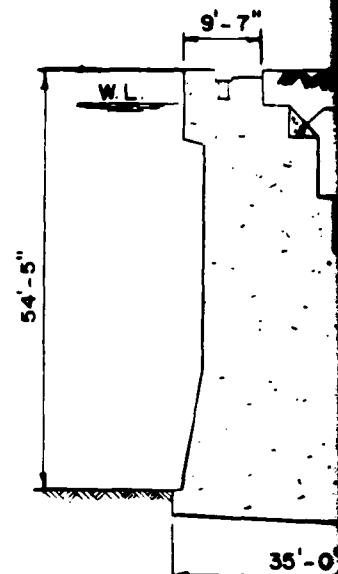


H. SOIL-CEMENT BLOCK

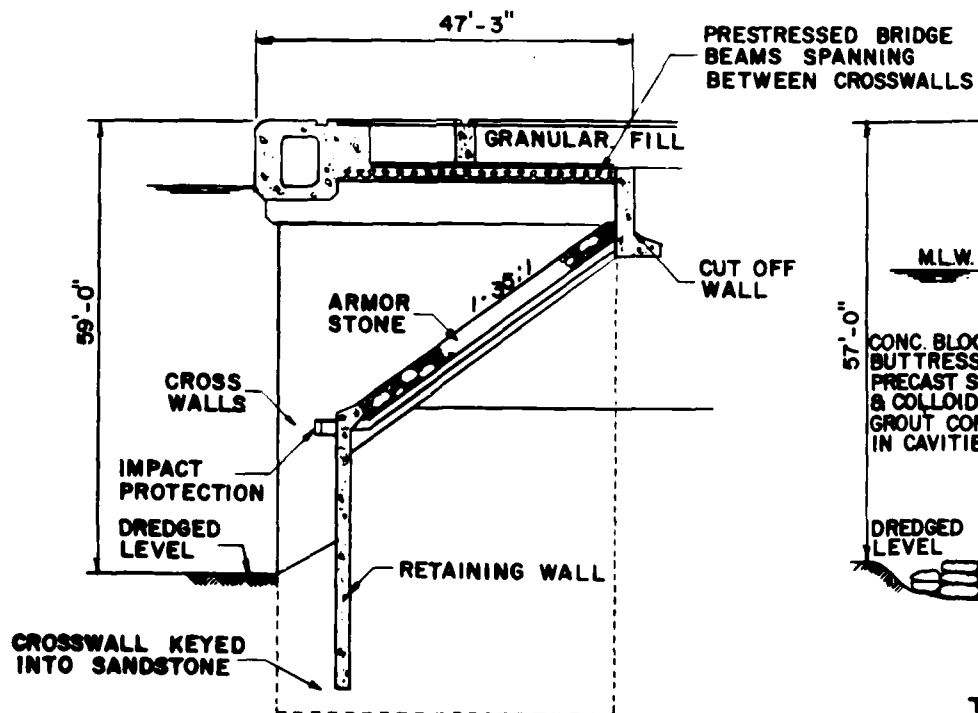
FIGURE 23
Types of Quaywalls (E Thru H)



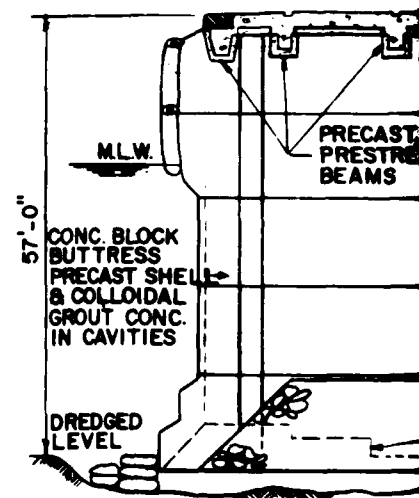
A.



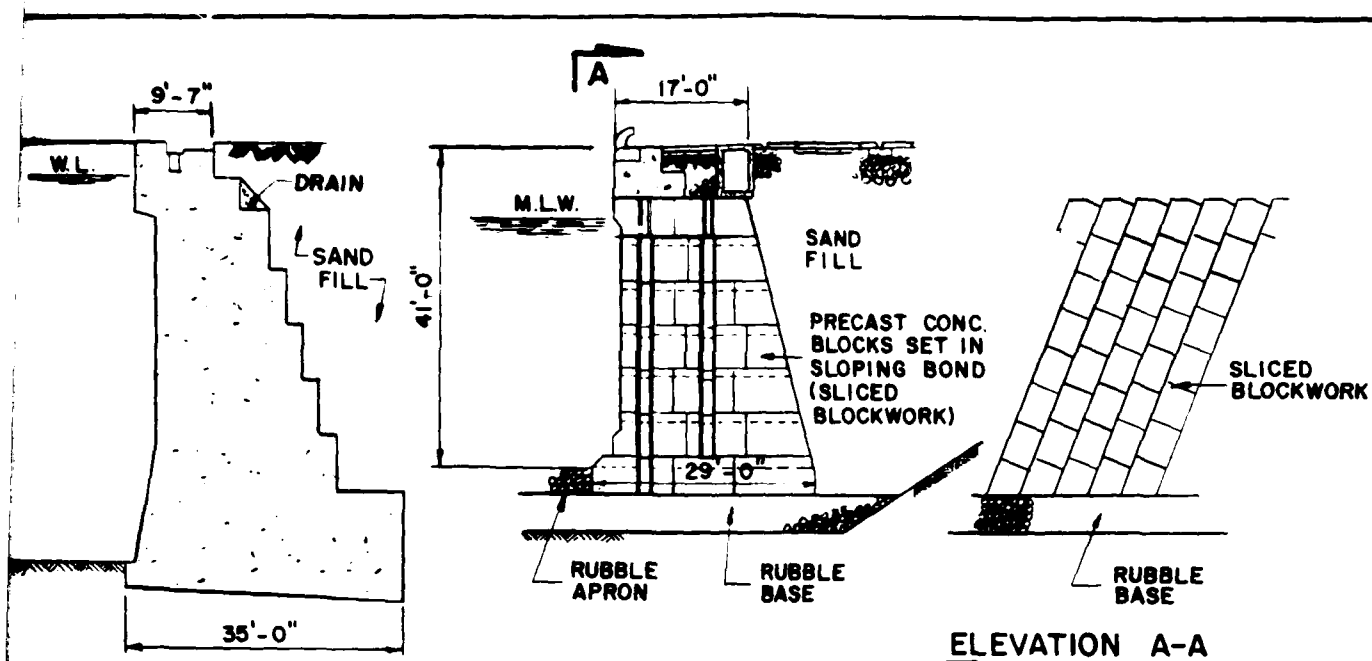
B.



D.



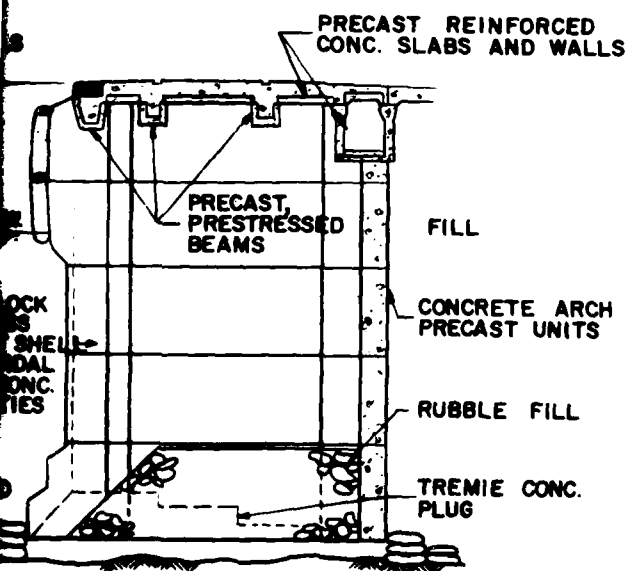
TYPICAL CROSS



B.

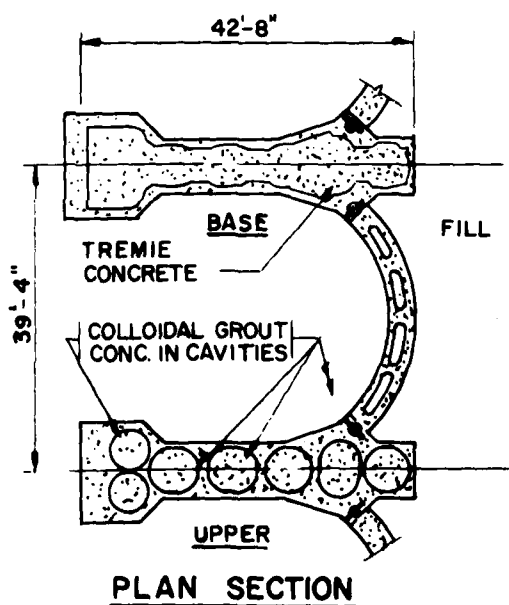
C.

ELEVATION A-A



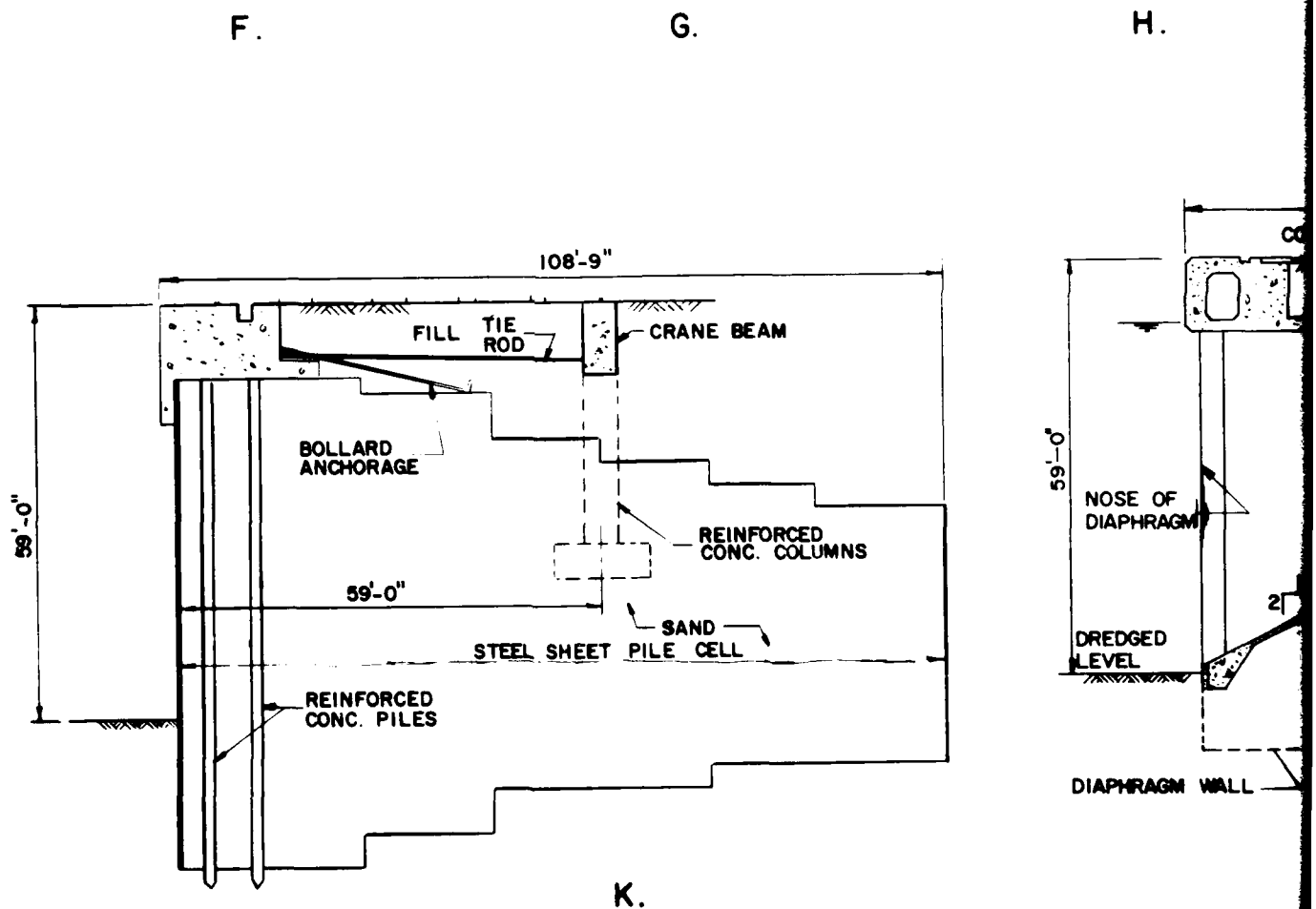
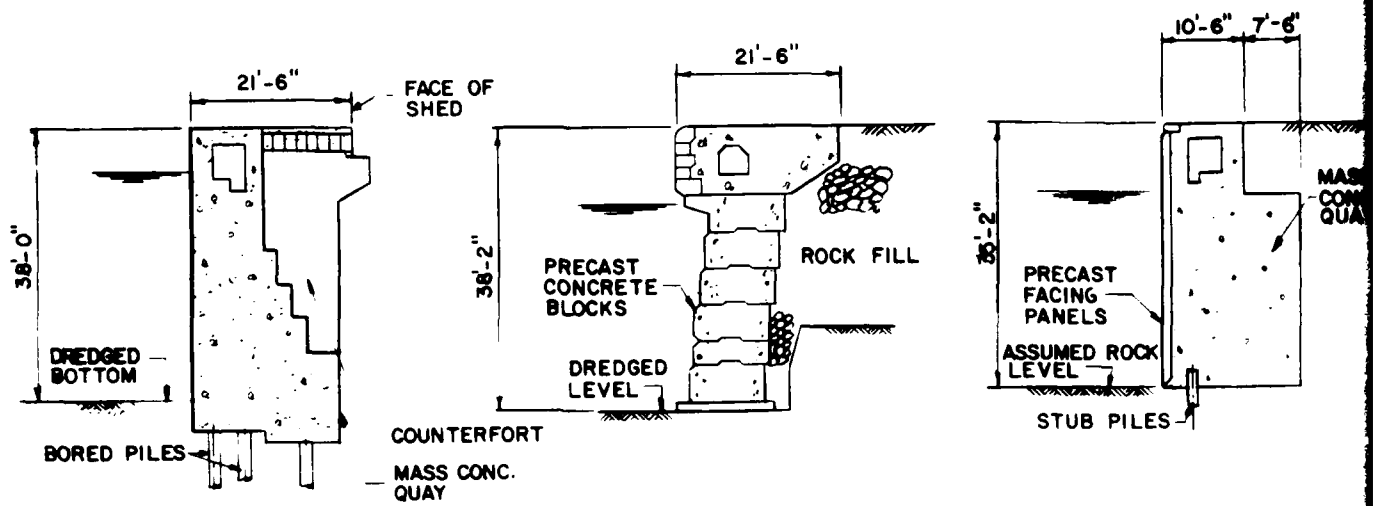
TYPICAL CROSS SECTION

E



PLAN SECTION

FIGURE 24
Quaywalls-Actual Constructions
(Examples A thru E)



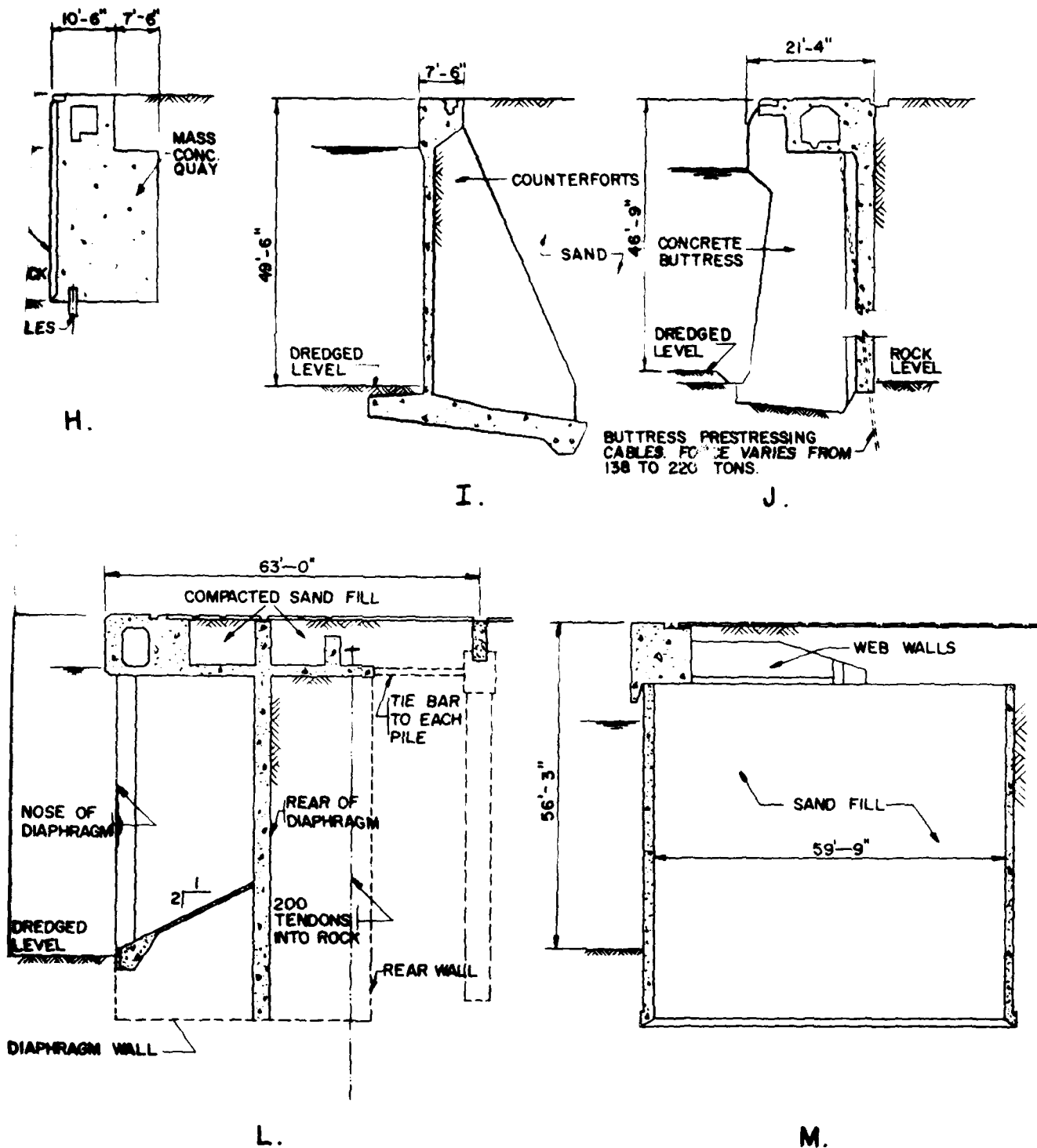
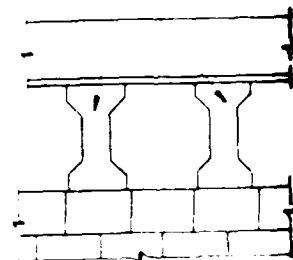
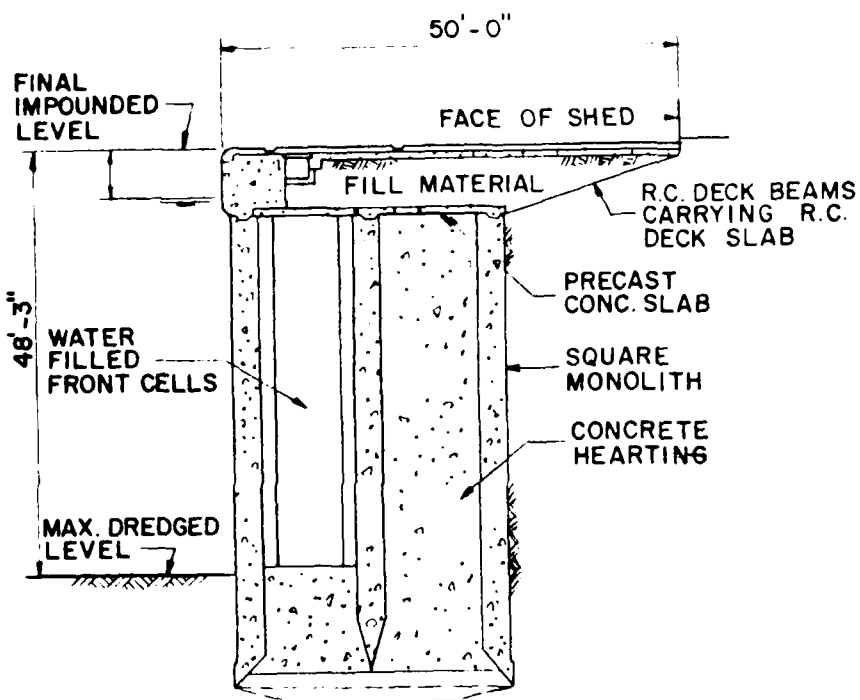


FIGURE 25
Quaywalls-Actual Constructions
(Examples F thru M)

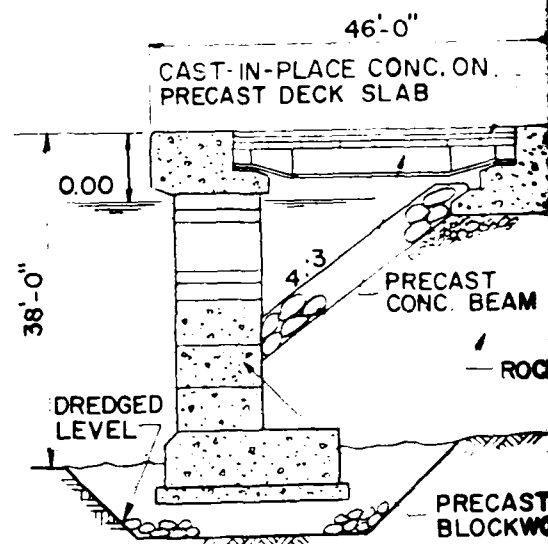
PIER UNIT
14 FT. CEN



ELEVATION



N.



O.

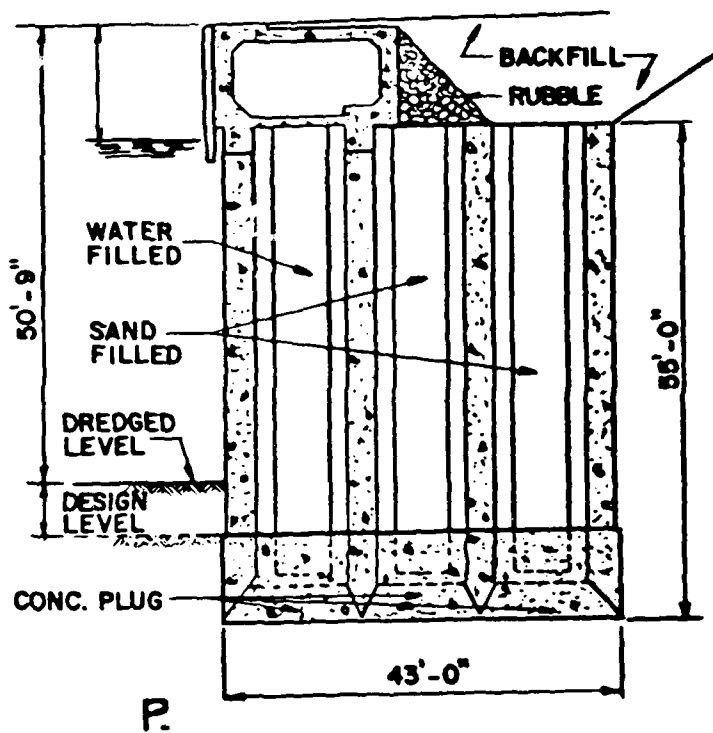
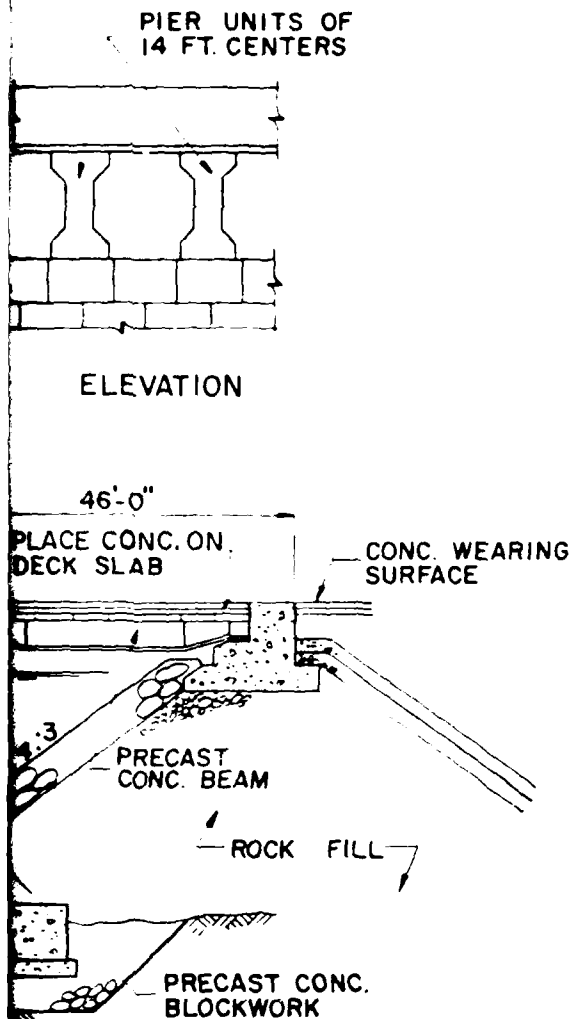


FIGURE 26
Quaywalls-Actual Constructions
(Examples N thru P)

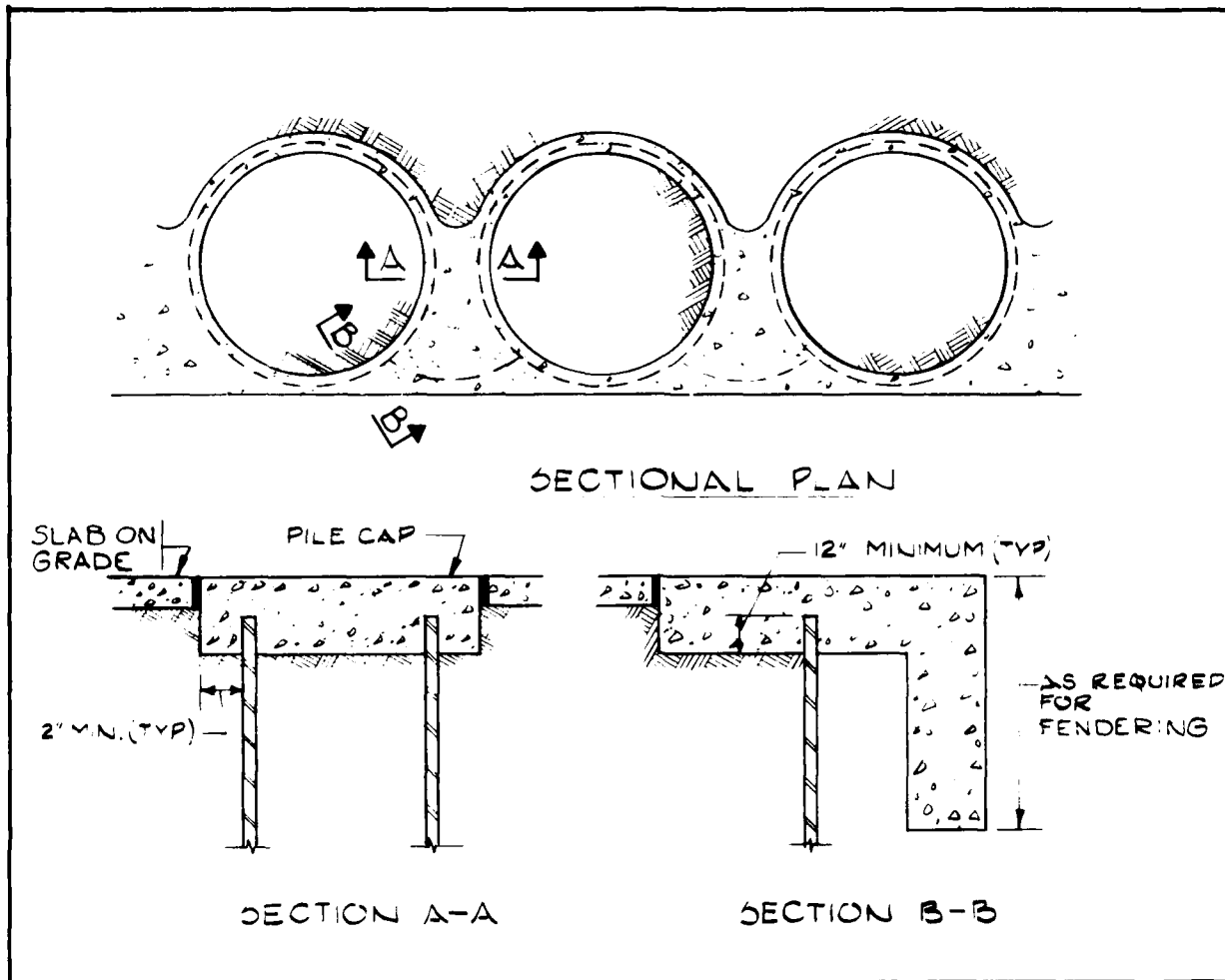


FIGURE 27
Filled Cellular Construction

REFERENCES

NAVFACENGCOM Design Manuals and P-Publications

DM-2.2	Structural Engineering: Loads
DM-2.3	Structural Engineering: Steel Structures
DM-2.4	Structural Engineering: Concrete Structures
DM-2.5	Structural Engineering: Timber Structures
DM-7	Soil Mechanics, Foundations, and Earth Structures
DM-25.1	Piers and Wharves
DM-25.2	Dockside Utilities for Ship Service
DM-25.6	General Criteria for Waterfront Construction
DM-26.1	Harbors
DM-26.2	Coastal Protection

Government agencies may obtain Design Manuals and P-Publications from the U.S. Naval Publications and Forms Center, 5801 Tabor Ave., Philadelphia, Pa. 19120. TWX: 710-670-1685, AUTOVON: 442-3321. The stock number is necessary for ordering these documents and should be requested from the NAVFACENGCOM Division in your area.

NON-Government organizations may obtain Design Manuals and P-Publications from the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

NAVFACENGCOM Guide Specifications (TS Series)

TS-09809	Protection of Buried Steel Piping and Steel Bulkhead Tie Rods.
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NAVFAC Guide specifications are available, free of charge, from the U.S. Naval Publications and Forms Center, Philadelphia, Pa. 19120 TWX: 710-670-1685, AUTOVON: 442-3321.

Shore Protection Manual, Volumes I, II and III, U.S. Army Coastal Engineering Research Center, 1977, available at the U.S. Government Printing Office, Washington, D.C. 20402.

NAVFAC P-272 - Definitive Designs for Naval Shore Facilities

<u>Drawing No.</u>	<u>Title</u>
873541	Carrier Berthing Quaywall
873581	Bulkheads - Typical Pier Construction - Mooring Dolphins
1293310	Breakwaters
1293312	Quaywalls
1293313	Seawalls

GLOSSARY

Apron. Clear area around perimeter of a dock for parking, work area, access, and storage.

Bent. Transverse pile framing in the substructure of a pier or wharf.

Berthing Basin. Area of harbor set aside for berthing vessels at docks and/or open anchorages.

Bottom. The ground or bed under any body of water; the bottom of the sea.

Breaking Out. Setting up; preparing.

Bulkhead. See Section 2, paragraph 1.b.

Bulkhead Lines. Lines which establish limits outside of which continuous solid-fill construction is not permitted.

Caisson. (1) A watertight box used to surround the works involved in laying the foundation of a bridge or other structure below water.

(2) A watertight box used as a closure for graving dock entrances.

Camel. Floats placed between vessel and dock, or between vessels, designed to distribute wind and current forces acting on the vessel.

Chock. (1) A horizontal component of a fender system used to brace the vertical piles or fenders.

(2) A mooring fitting having curved ends for guiding lines.

Cofferdam. A temporary wall serving to exclude water from any site normally under water so as to facilitate the laying of foundations or other similar work.

Controlling Depth. The least depth in the navigable parts of a waterway, governing the maximum draft of vessels that can enter.

Cover. The thickness of concrete between the outer surface of any reinforcement and the nearest surface of the concrete.

Current. A flow of water.

Dap. Notches in timber to provide flat bearing surface.

Deadman. Concrete, plate, or other anchorage for a land or water tie.

Diaphragm. (1) Short transverse member connecting to longitudinal stringers.

(2) Transverse piling in sheet-pile cofferdam.

Dock. A pier or wharf used for berthing vessels and for transfer of cargo or passengers.

Dolphin. A structure usually consisting of a cluster of piles. It is placed near piers and wharves or similar structures, or along-shore, to guide vessels into their moorings or to fend vessels away from structures, shoals, or the shore.

Draft. Depth of vessel hull below the waterline.

Dredge Line. Line establishing limit of dredging.

Ebb Tide. The period of tide between high water and the succeeding low water; a falling tide.

Fender. A device or framed system placed against the edge of a dock, to take the impact from berthing or berthed vessel.

Flood Tide. The period of tide between low water and the succeeding high water; a rising tide.

Freeboard. Distance between the weather deck of a floating vessel and the water line.

Harbor. In general, a sheltered arm of the sea, easily accessible to maritime routes in which ships may seek refuge, transfer cargo, and/or undergo repair.

Harbor Lines. Lines which control the location of shore structures in or adjacent to navigable waters.

Hurricane. An intense tropical cyclone in which winds tend to spiral inward toward a core of low pressure, with maximum surface wind velocities that equal or exceed 80 mph (70 knots) for several minutes or longer at some points. Tropical Storm is the term applied if maximum winds are less than 80 mph.

Lagging. Horizontal timber sheeting commonly used in bulkhead walls.

Lee. (1) Shelter, or the part or side sheltered or turned away from the wind or waves.

(2) The quarter or region toward which the wind blows (chiefly nautical).

Mean High Water (MHW). The average height of the high water over a 19-year period. For shorter periods of observations, corrections are applied to eliminate known variations and reduce the results to the equivalent of a mean 19-year value.

Mean Low Water (MLW). The average height of the low waters over a 19-year period. For shorter periods of observations, corrections are applied to eliminate known variations and reduce the results to the equivalent of a mean 19-year value.

Mean Sea Level. The average height of the surface of the sea for all stages of the tide over a 19-year period, usually determined from hourly height readings.

Mole. A massive land-connected, solid fill structure of earth (generally revetted) masonry, or large stone. It may serve as a breakwater or pier.

Pier. A dock that is built from the shore out into the harbor and used for berthing and mooring vessels.

Pierhead Lines. Line which establish the outboard limit for open pier construction.

Quarry Run Stone. Stone as it is excavated from the quarry with no screening.

Quaywall. See Section 2, paragraph 1.c.

Relieving Platform. A platform supported by piles, employed in wharf construction, to relieve lateral pressures from surcharge.

Revetment. A facing of stone, concrete, or other form of armor built to protect a scarp, embankment, or shore structure against erosion by wave action or current.

Rigid Frame. A rigid joint structure in which moments and shears in joints maintain the equilibrium of the structure.

Riprap. A layer, facing, or protective mound on stones randomly placed to prevent erosion, scour, or sloughing of a structure or embankment; also the stone so used.

Scuppers. Openings for drainage of water off a pier, wharf, or bridge deck.

Seawall. See Section 2, paragraph 1.a.

Shoreline. The intersection of a specified plane of water with the shore or beach (e.g., the highwater shoreline would be the intersection of the plane of mean high water with the shore or beach). The line delineating the shoreline on National Oceanic and Atmospheric Administration nautical charts and surveys approximates the mean high water line.

Significant Wave Height. The average height of the one-third highest waves of a given wave group. Note that the composition of the highest waves depends upon the extent to which the lower waves are considered. In wave record analysis, the average height of the highest one-third of a selected number of waves, this number being determined by dividing the time of record by the significant period.

Slip. A space between two piers for berthing a vessel.

Soldier Beam. Vertical beam used to resist lateral pressure through cantilever action.

Sponson. Overhanging section of vessel deck.

Stringer. A longitudinal member in a structural framework.

Swell. Wind-generated waves that have traveled out of their generating area. Swell characteristically exhibits a more regular and long period, and has flatter crests than waves within their fetch.

Tidal Prism. The total amount of water that flows into a harbor or estuary or out again with movement of the tide, excluding any freshwater flow.

Tidal Range. The difference in height between consecutive high and low waters.

Tide. The periodic rising and falling of the water that results from gravitational attraction of the moon and sun and other astronomical bodies acting upon the rotating earth.

Wale. A horizontal component of a fender system generally placed between the vertical fenders and the pier structure and used for horizontal distribution of forces from a vessel.

Waterline. A juncture of land and sea. This line migrates, changing with the tide or other fluctuation in the water level.

Wave. A ridge, deformation, or undulation of the surface of a liquid.

Wave height. The vertical distance between a crest and the preceding trough. (See also significant wave height).

Wharf. A dock, oriented approximately parallel to shore and used for berthing or mooring vessels.

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